Free fold

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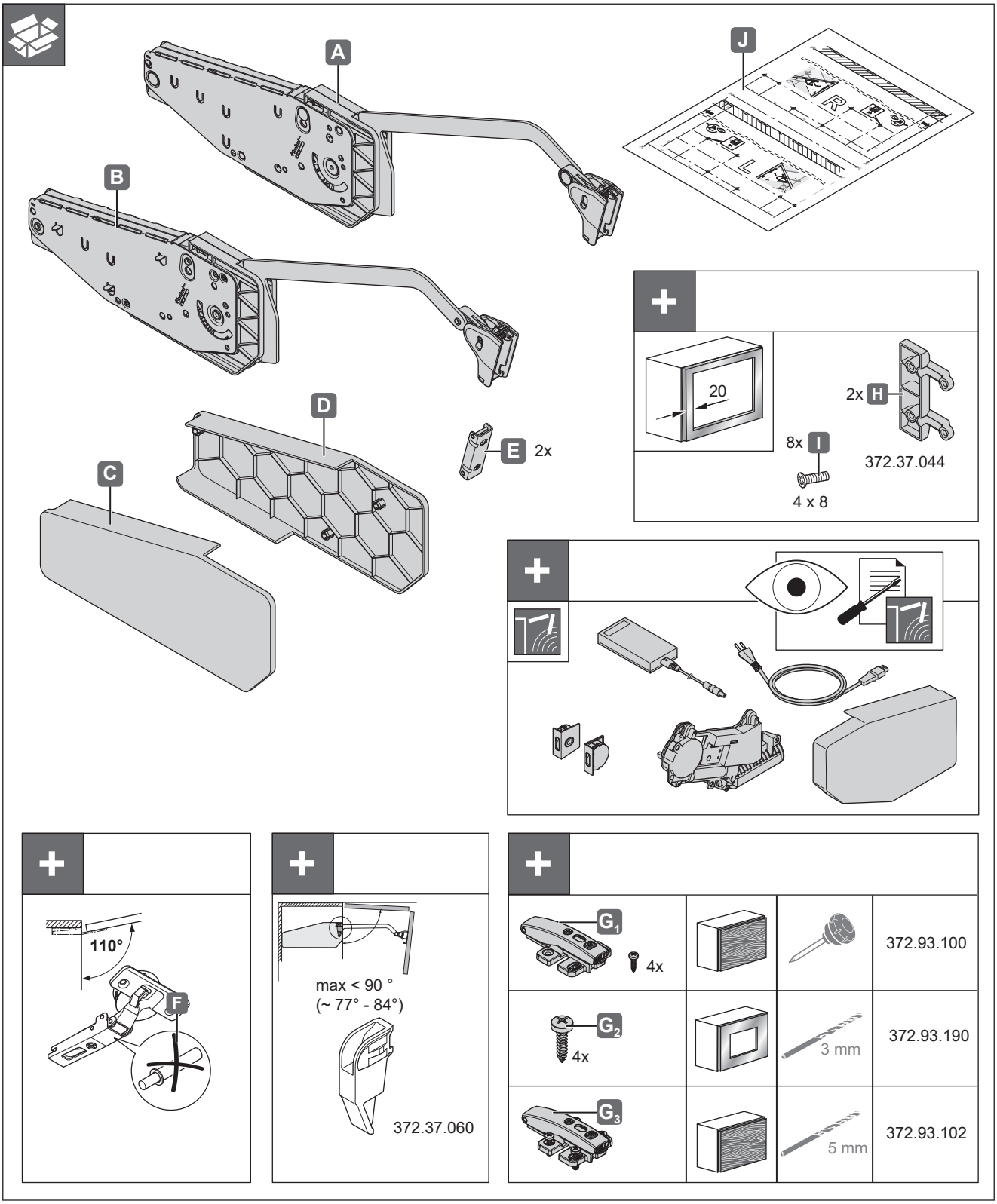
https://www.hafele.com/external/free/



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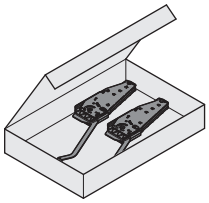

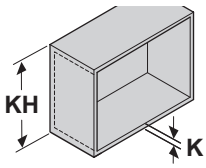

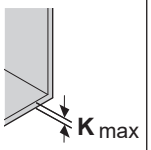

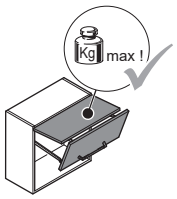

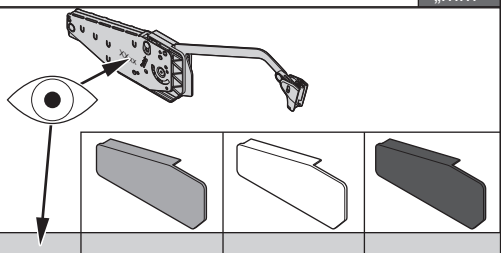

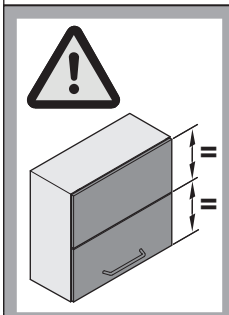

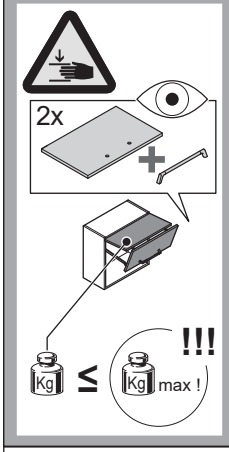

KH (FH): 450 - 480	16	2,8 - 5,7 kg	**B1fo**	372.37.500	372.37.700	372.37.325
		5,6 - 11,3 kg	**B3fo**	372.37.502	372.37.702	372.37.326
		8,3 - 16,3 kg	**B4fo**	372.37.503	372.37.703	372.37.327
KH (FH): 480 - 530	21	2,6 - 5,2 kg	**C1fo**	372.37.510	372.37.710	372.37.300
		5,2 - 10,6 kg	**C3fo**	372.37.512	372.37.712	372.37.301
		7,8 - 15,1 kg	**C4fo**	372.37.513	372.37.713	372.37.302
KH (FH): 520 - 590	36	2,4 - 4,9 kg	**D1fo**	372.37.520	372.37.720	372.37.303
		4,8 - 9,8 kg	**D3fo**	372.37.522	372.37.722	372.37.304
		7,2 - 14,1 kg	**D4fo**	372.37.523	372.37.723	372.37.305
		11,8 - 23,3 kg	**D5fo**	372.37.524	372.37.724	372.37.328
KH (FH): 580 - 650	50	2,2 - 4,4 kg	**E1fo**	372.37.530	372.37.730	372.37.306
		4,3 - 8,8 kg	**E3fo**	372.37.532	372.37.732	372.37.307
		6,0 - 12,2 kg	**E4fo**	372.37.533	372.37.733	372.37.308
		10,6 - 20,9 kg	**E5fo**	372.37.534	372.37.734	372.37.309
KH (FH): 650 - 730	59	1,9 - 4,0 kg	**F1fo**	372.37.540	372.37.740	372.37.329
		3,9 - 7,9 kg	**F3fo**	372.37.542	372.37.742	372.37.310
		5,8 - 11,6 kg	**F4fo**	372.37.543	372.37.743	372.37.311
		9,5 - 18,7 kg	**F5fo**	372.37.544	372.37.744	372.37.312
KH (FH): 710 - 790	59	3,5 - 7,2 kg	**G3fo**	372.37.552	372.37.752	372.37.313
		5,2 - 10,3 kg	**G4fo**	372.37.553	372.37.753	372.37.314
		8,7 - 17,2 kg	**G5fo**	372.37.554	372.37.754	372.37.315
KH (FH): 770 - 840	69	3,2 - 6,7 kg	**H3fo**	372.37.562	372.37.762	372.37.330
		4,9 - 9,8 kg	**H4fo**	372.37.563	372.37.763	372.37.316
		8,0 - 15,5 kg	**H5fo**	372.37.564	372.37.764	372.37.317
		12,5 - 20,9 kg	**H6fo**	372.37.565	372.37.765	372.37.332
KH (FH): 840 - 910	69	4,5 - 9,0 kg	**I4fo**	372.37.573	372.37.773	372.37.318
		7,3 - 14,6 kg	**I5fo**	372.37.574	372.37.774	372.37.319
		10,0 - 20,0 kg	**I6fo**	372.37.575	372.37.775	372.37.333
KH (FH): 910 - 970	79	4,2 - 8,0 kg	**J4fo**	372.37.583	372.37.783	372.37.320
		6,8 - 13,5 kg	**J5fo**	372.37.584	372.37.784	372.37.321
		9,5 - 17,9 kg	**J6fo**	372.37.585	372.37.785	372.37.334
KH (FH): 960 - 1010	84	3,9 - 7,6 kg	**K4fo**	372.37.593	372.37.793	372.37.322
		6,5 - 12,8 kg	**K5fo**	372.37.594	372.37.794	372.37.323
		8,6 - 17,3 kg	**K6fo**	372.37.591	372.37.791	372.37.335
KH (FH): 1000 - 1040	89	3,7 - 7,3 kg	**L4fo**	372.37.598	372.37.798	372.37.331
		6,2 - 12,3 kg	**L5fo**	372.37.599	372.37.799	372.37.324
		8,1 - 16,0 kg	**L6fo**	372.37.596	372.37.796	372.37.336

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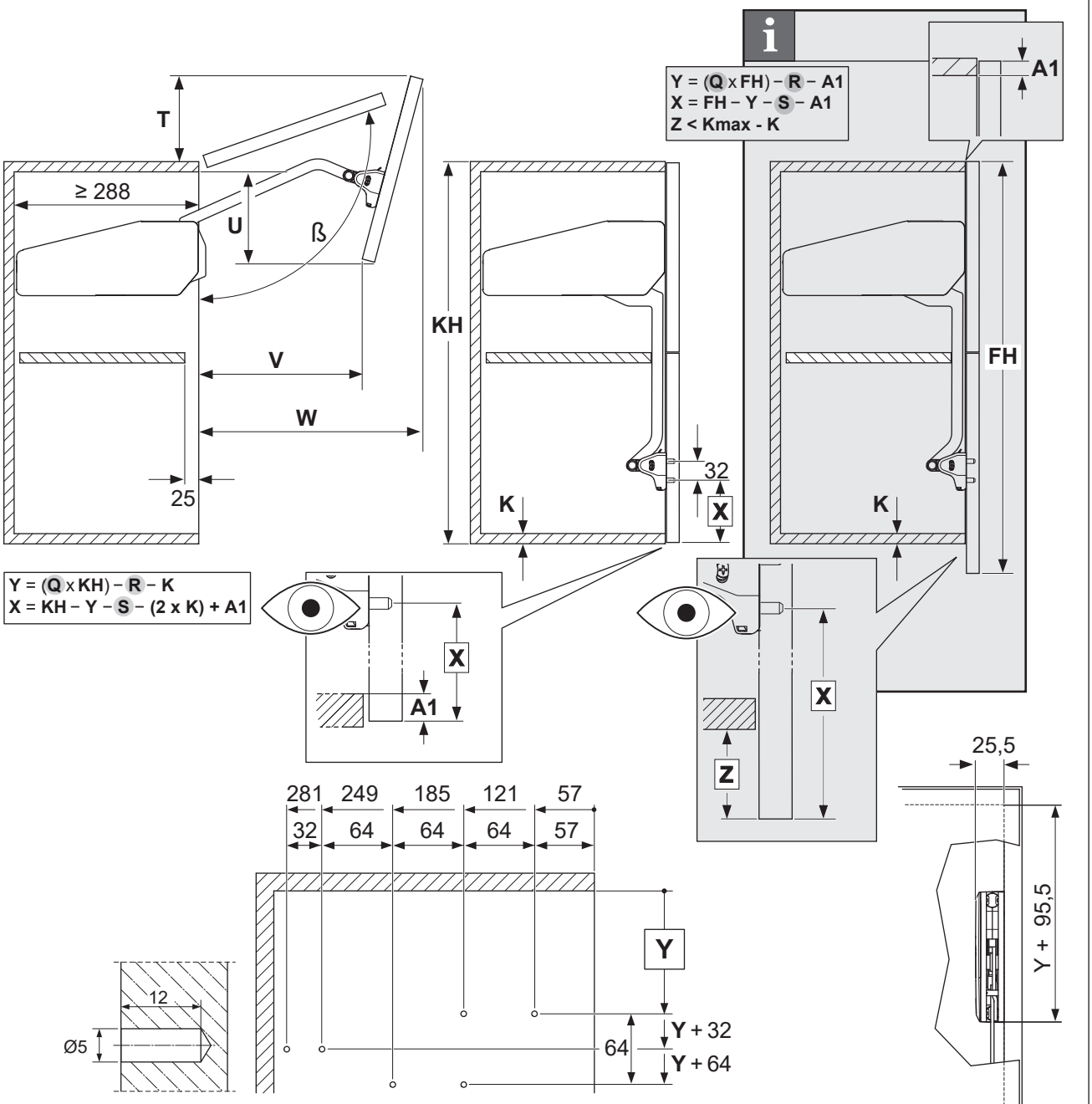

	ß [°]	Q	R	S	T	U	V	W
450-480	~107-98	1,0	349	313	94-49	93-128	196-180	315-343
480-530	~107-96	1,1	426	328	100-37	100-155	203-186	328-370
520-590	~107-93	1,1	466	347	106-23	112-184	213-190	347-401
580-650	~108-95	1,2	589	377	119-40	126-197	227-207	375-430
650-730	~107-94	1,2	664	409	124-38	147-224	238-215	411-470
710-790	~108-95	1,2	736	439	136-46	161-233	250-219	439-500
770-840	~108-95	1,0	644	467	146-43	179-223	267-200	466-527
840-910	~108-98	1,2	882	501	154-70	195-248	272-231	502-559
910-970	~107-98	1,1	865	533	160-78	214-246	282-225	536-588
960-1010	~107-100	1,1	915	557	170-99	228-251	295-240	560-605
1000-1040	~107-102	1,1	954	576	177-120	239-256	306-256	578-616

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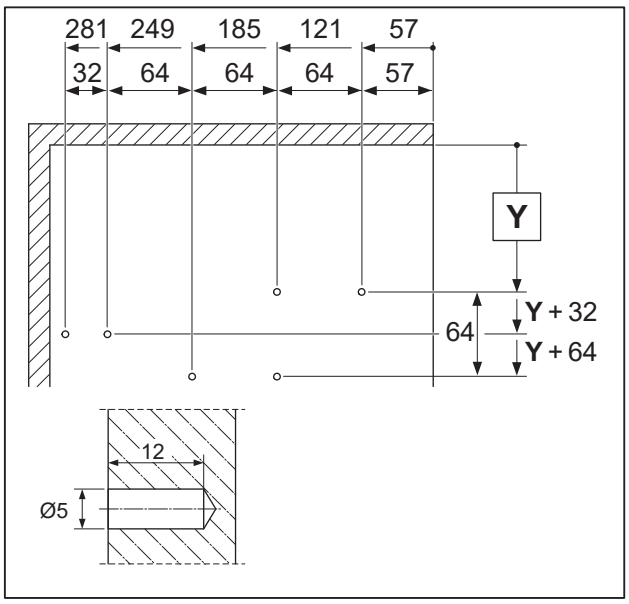

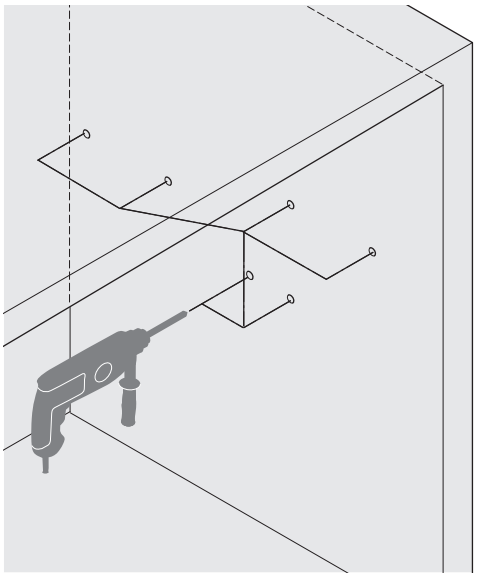

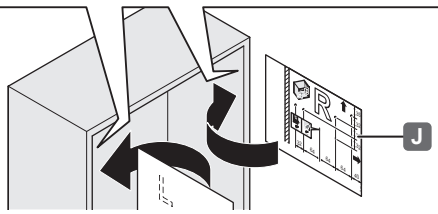

2

PZ 2

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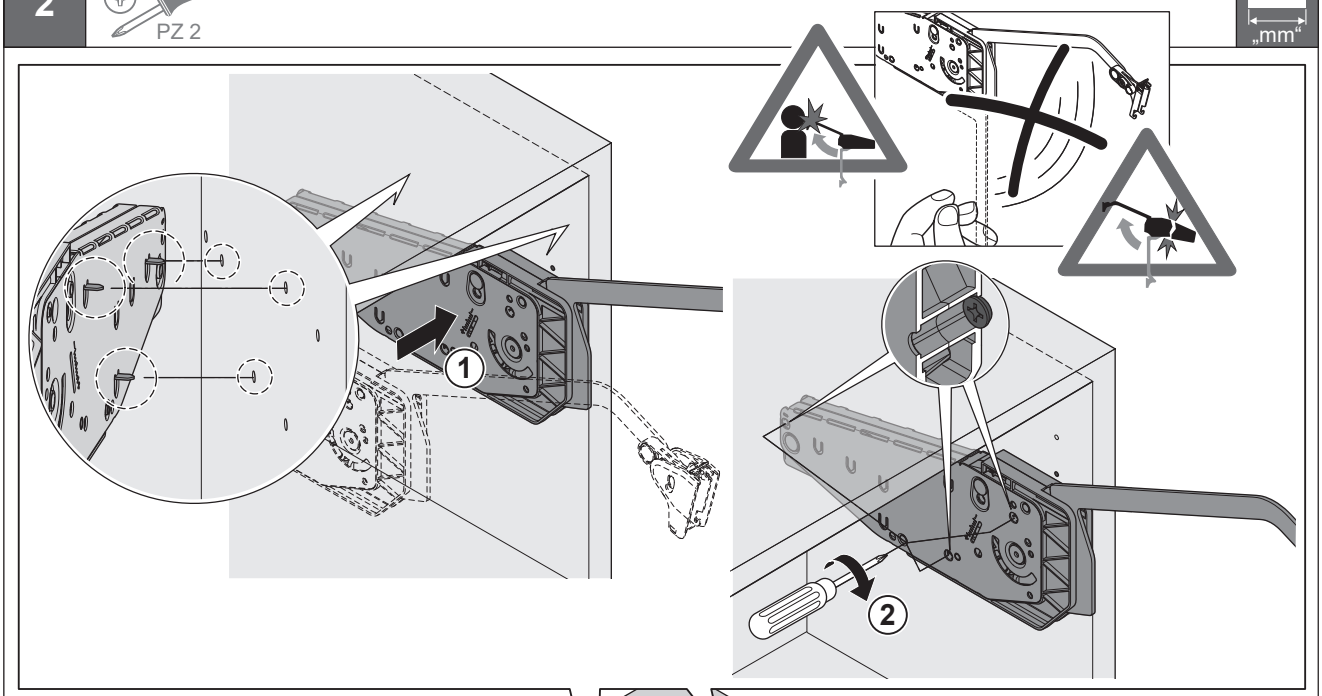

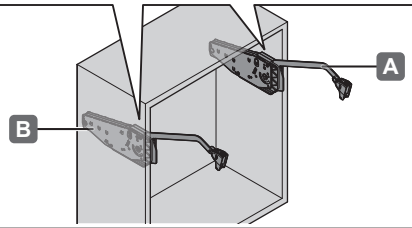

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3

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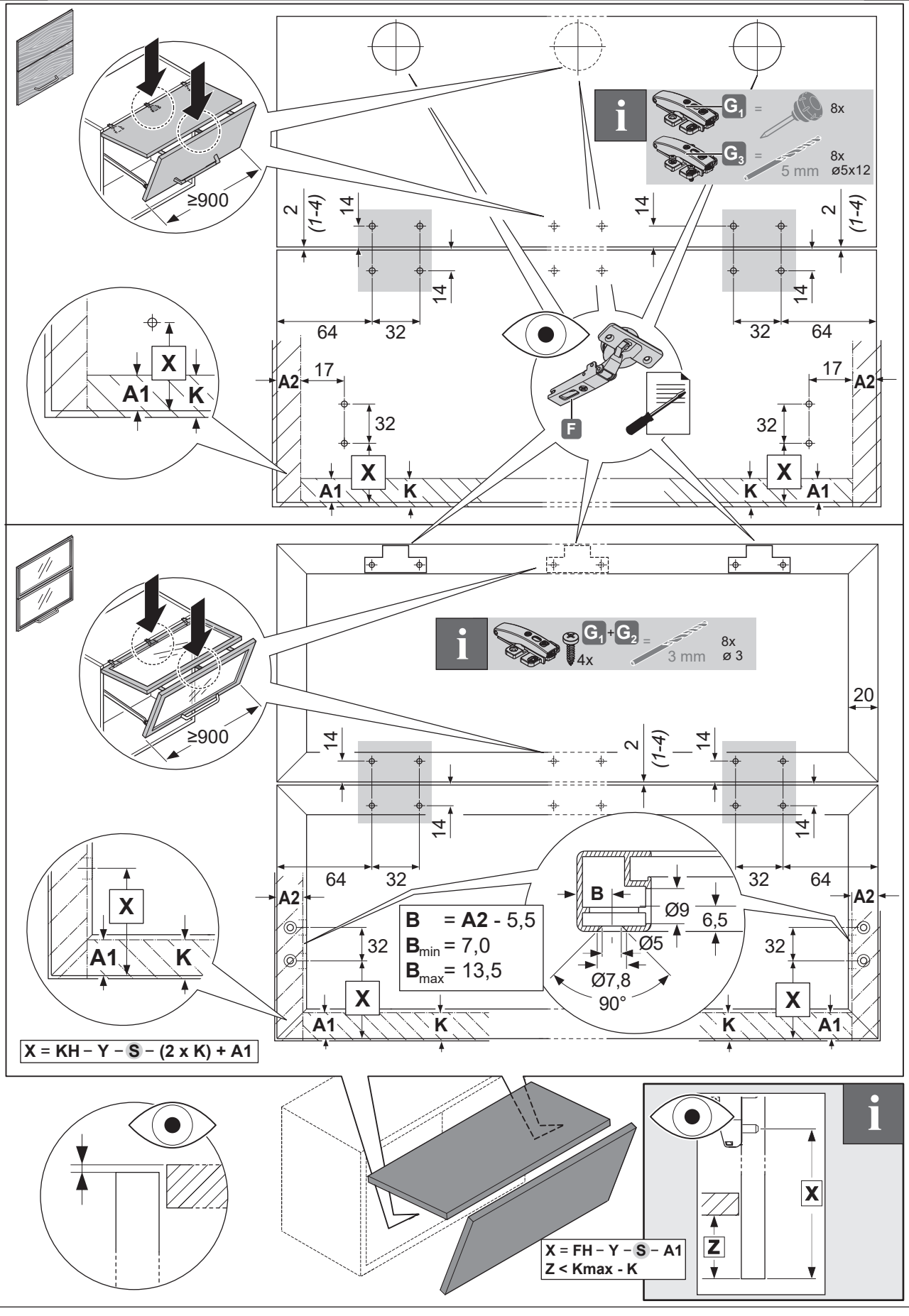
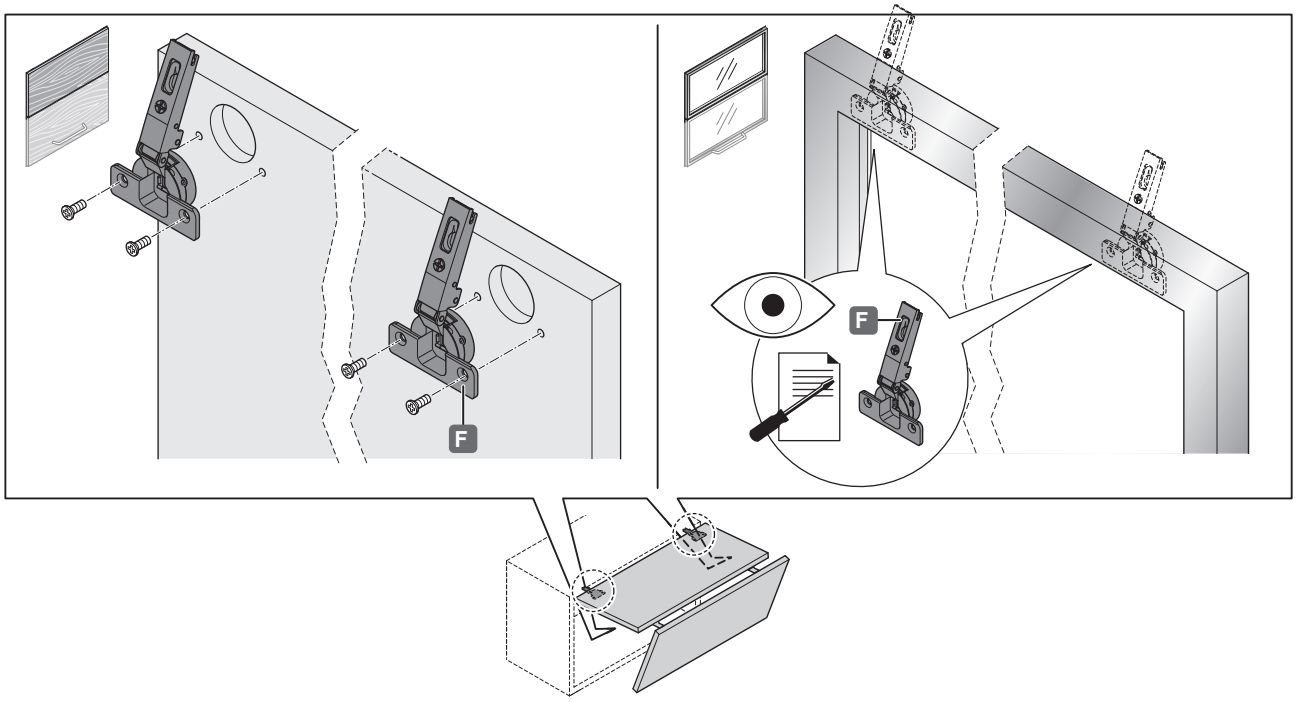
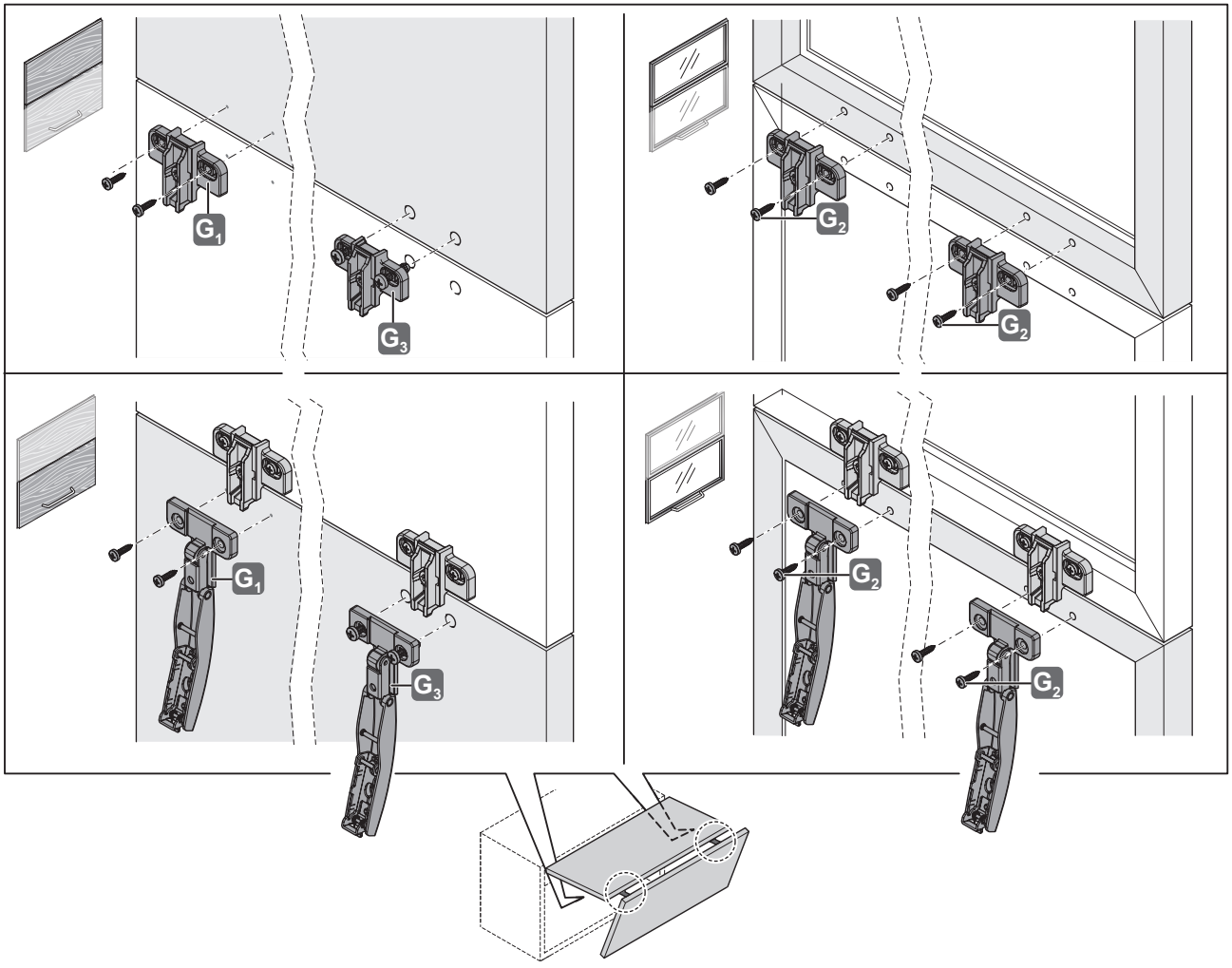

≥900
2 (1-4)
14
64
32
17
A2
A1
K
X
F
8x
5 mm
8x ø5x12
4x
3 mm
8x ø 3
20
B = A2 - 5,5
B min = 7,0
B max = 13,5
Ø9
6,5
Ø5
Ø7,8
90°
X = KH – Y – S – (2 x K) + A1
X = FH – Y – S – A1
Z < Kmax - K
Z

4



5

PZ2



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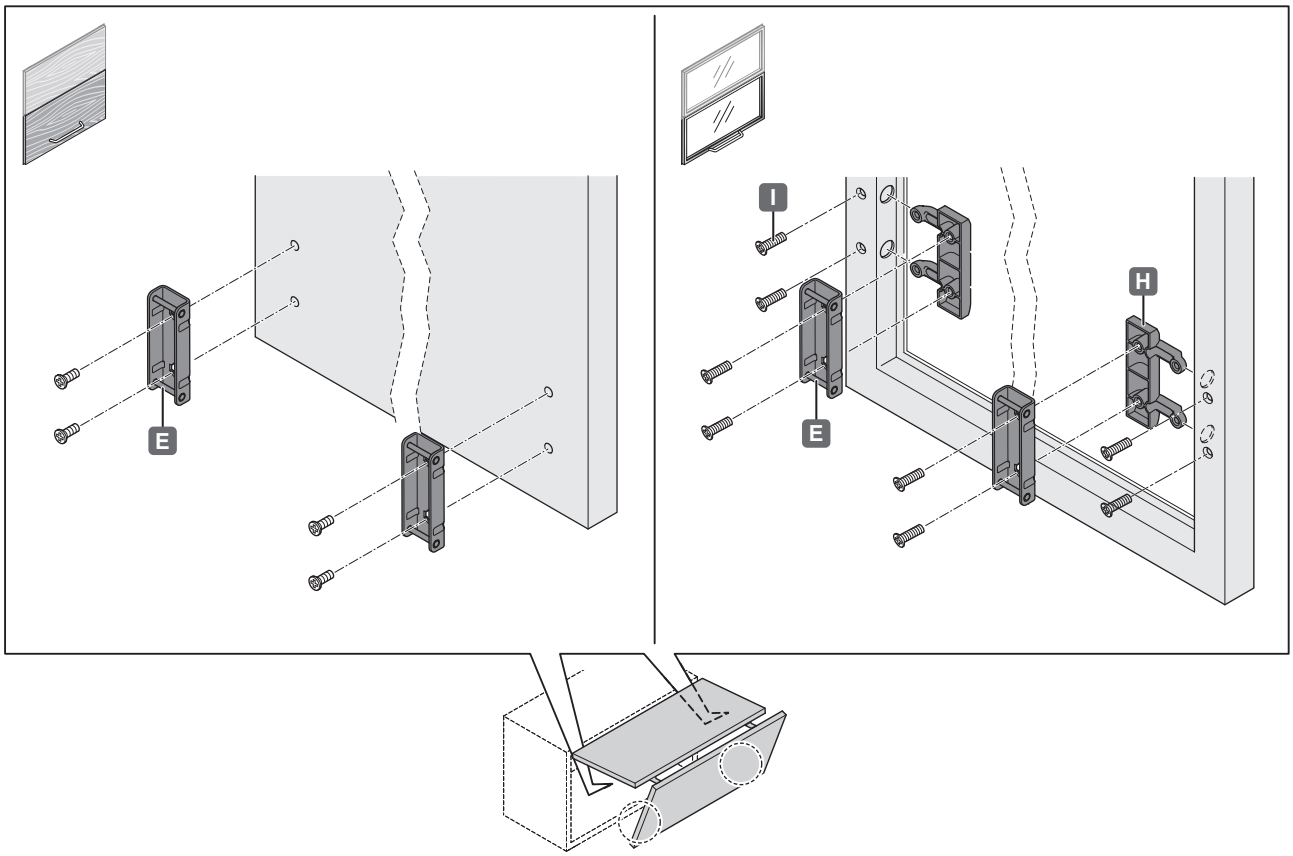

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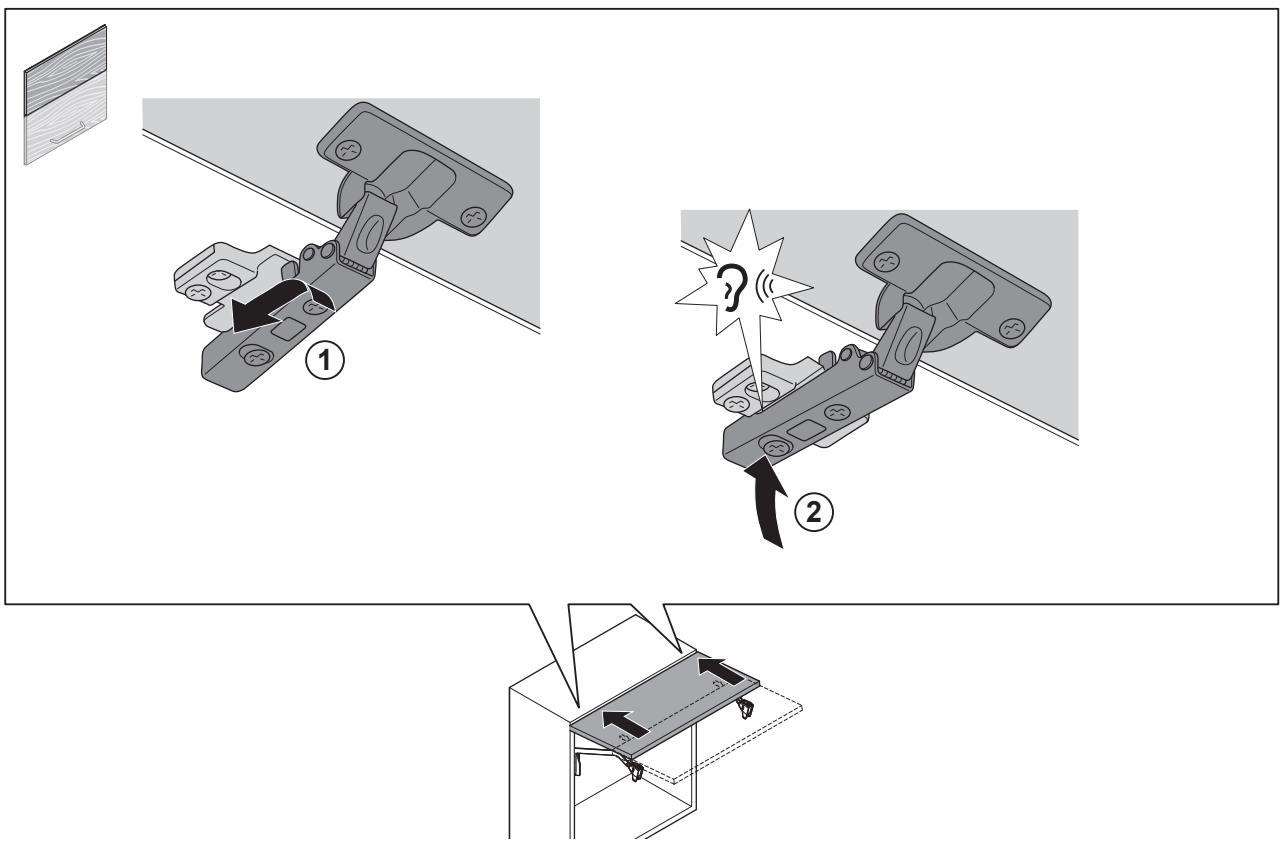

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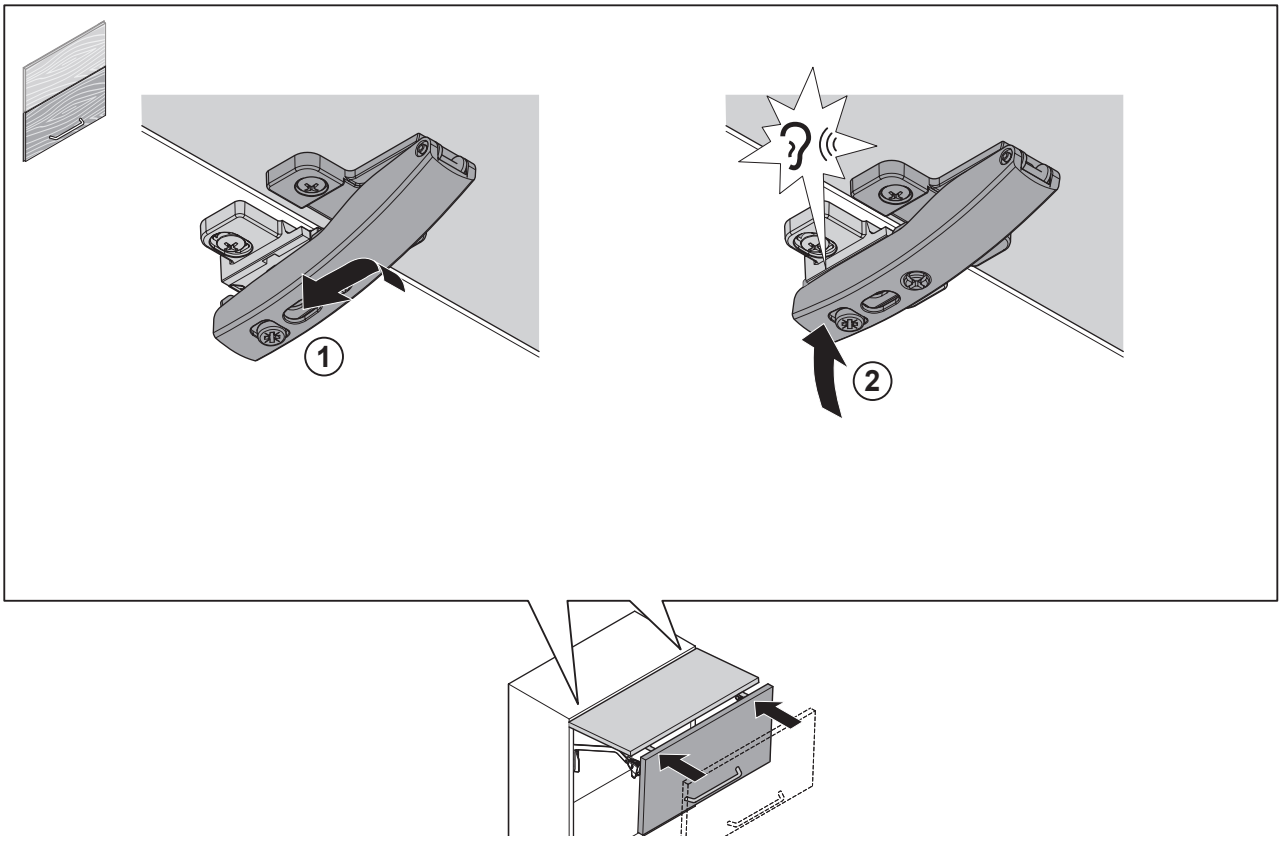

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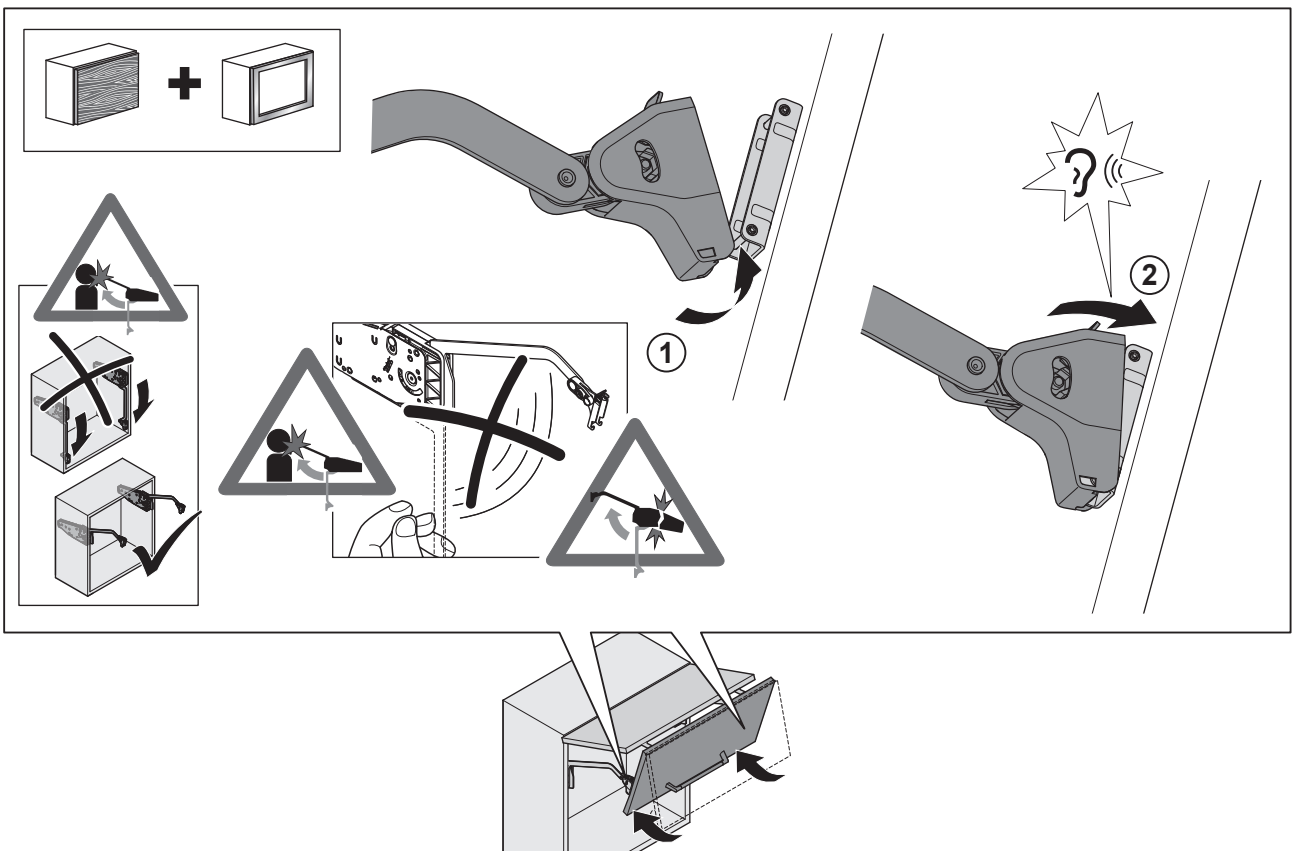

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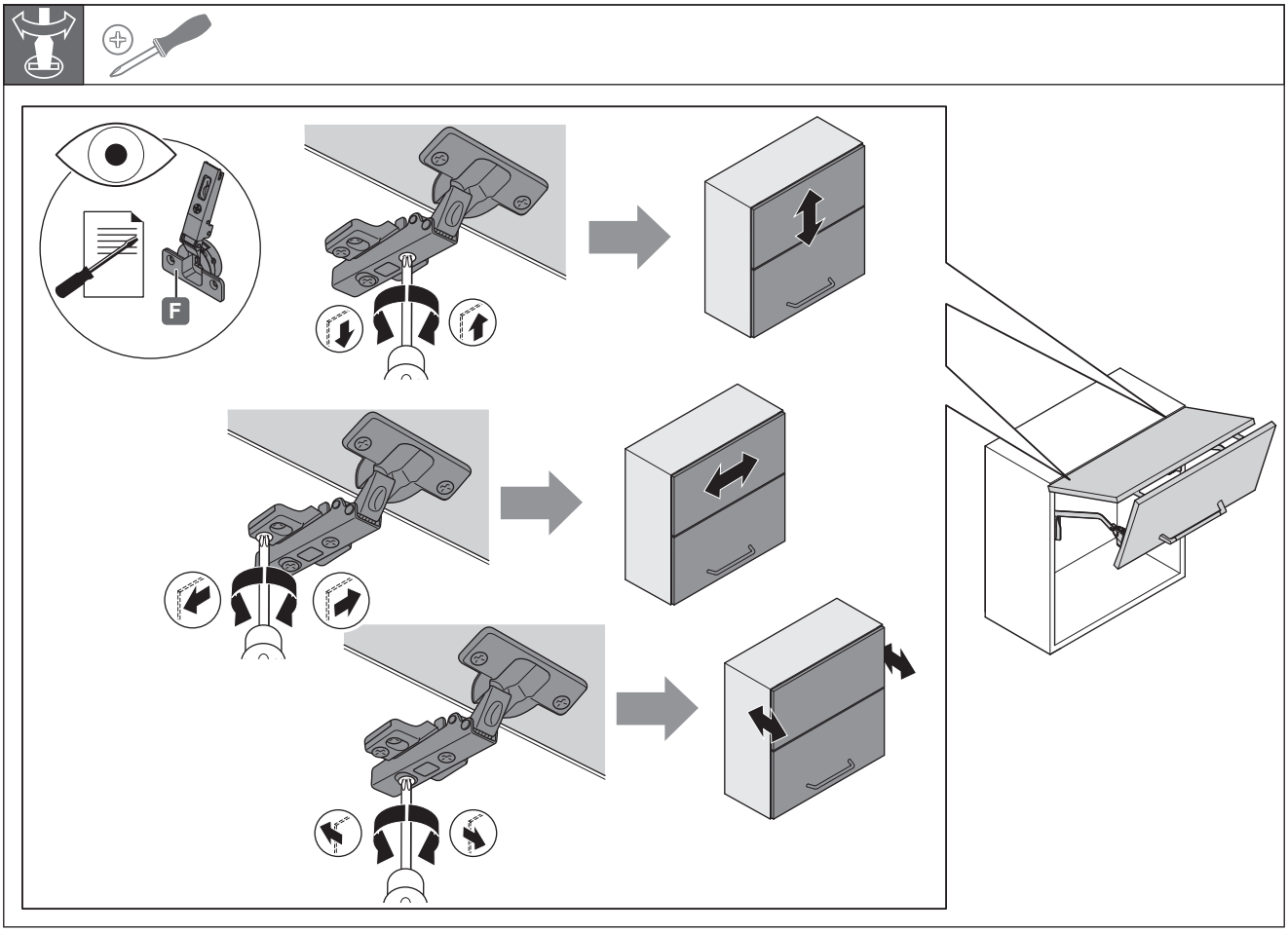
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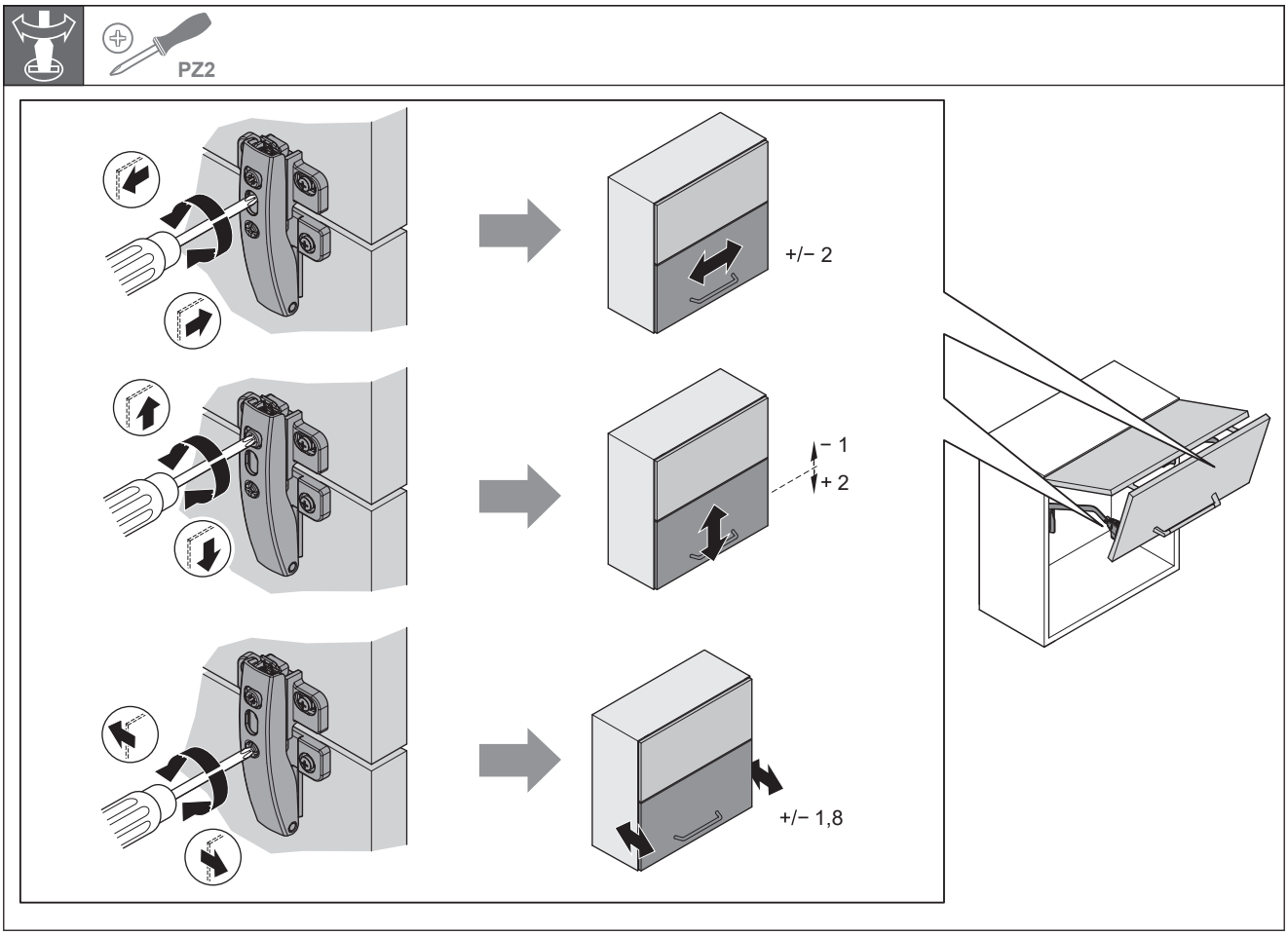
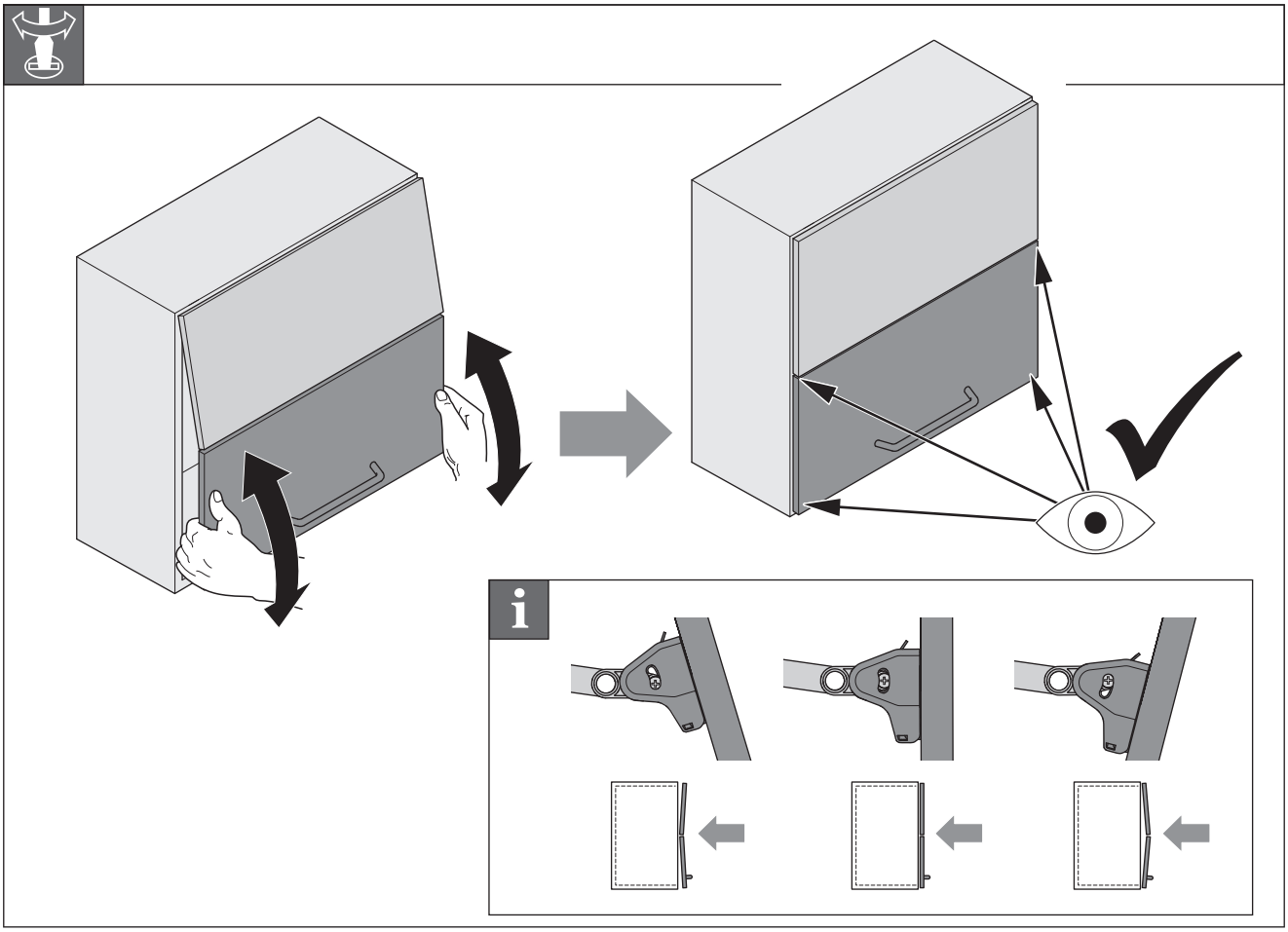

PZ2
+/− 2
− 1
+ 2
+/− 1,8



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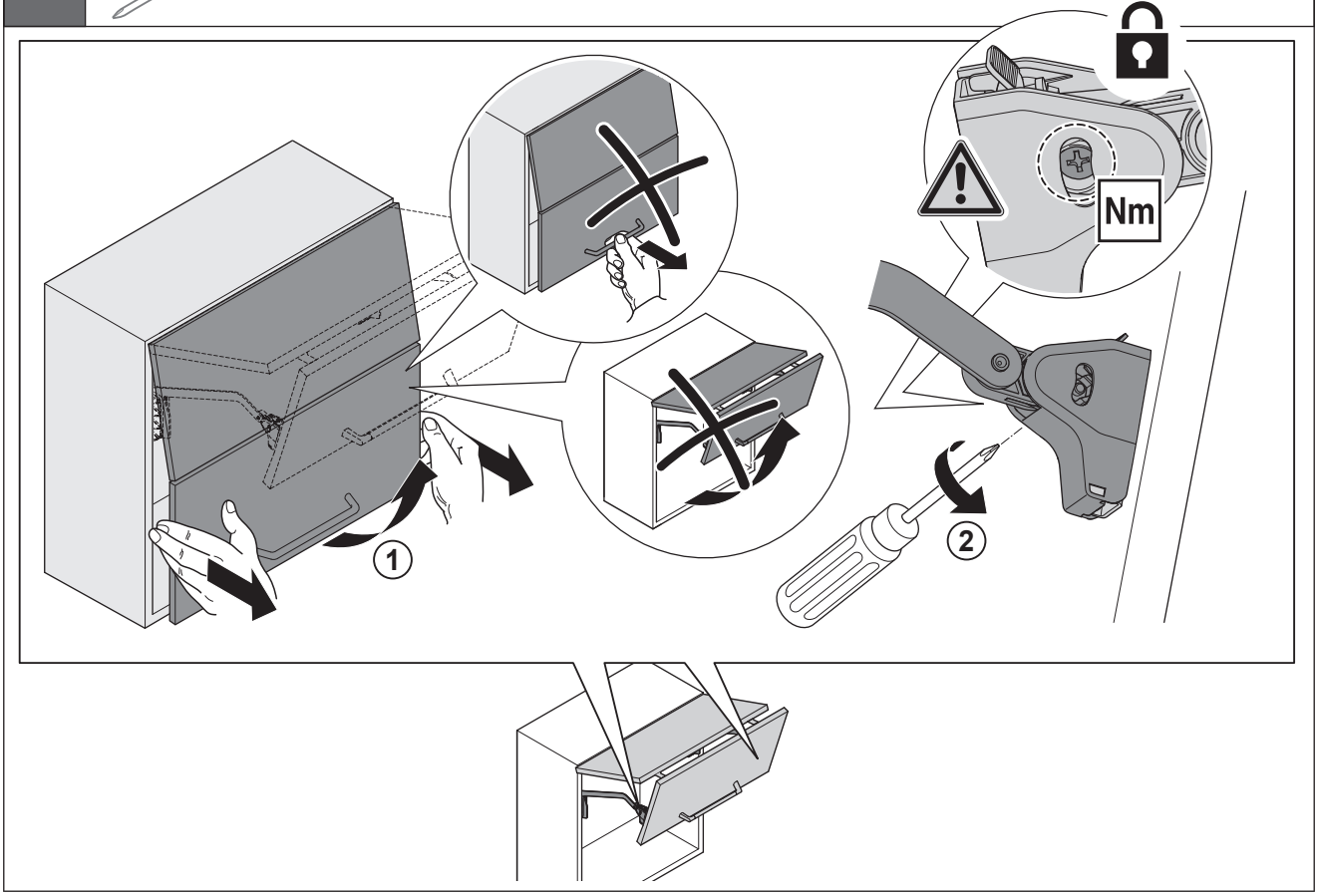
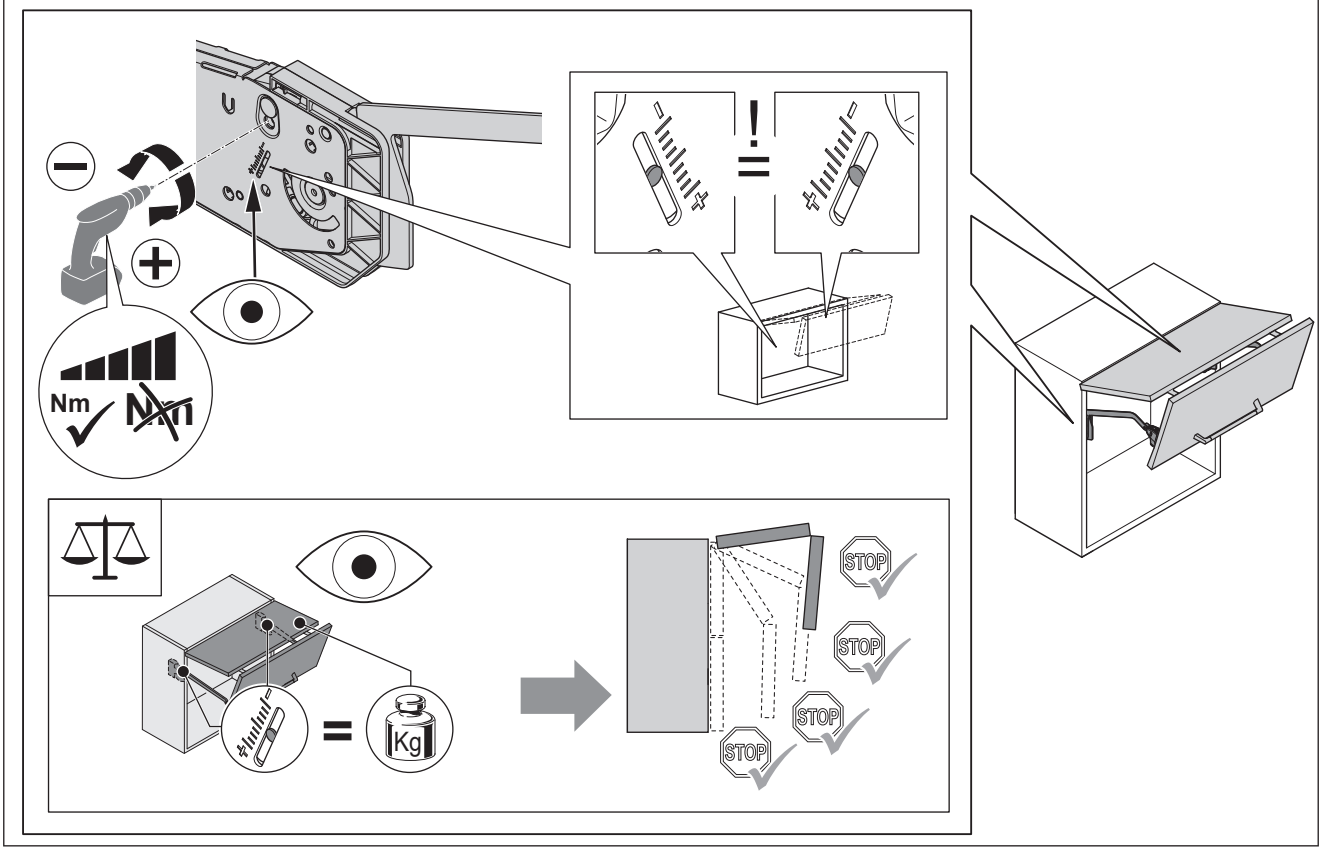
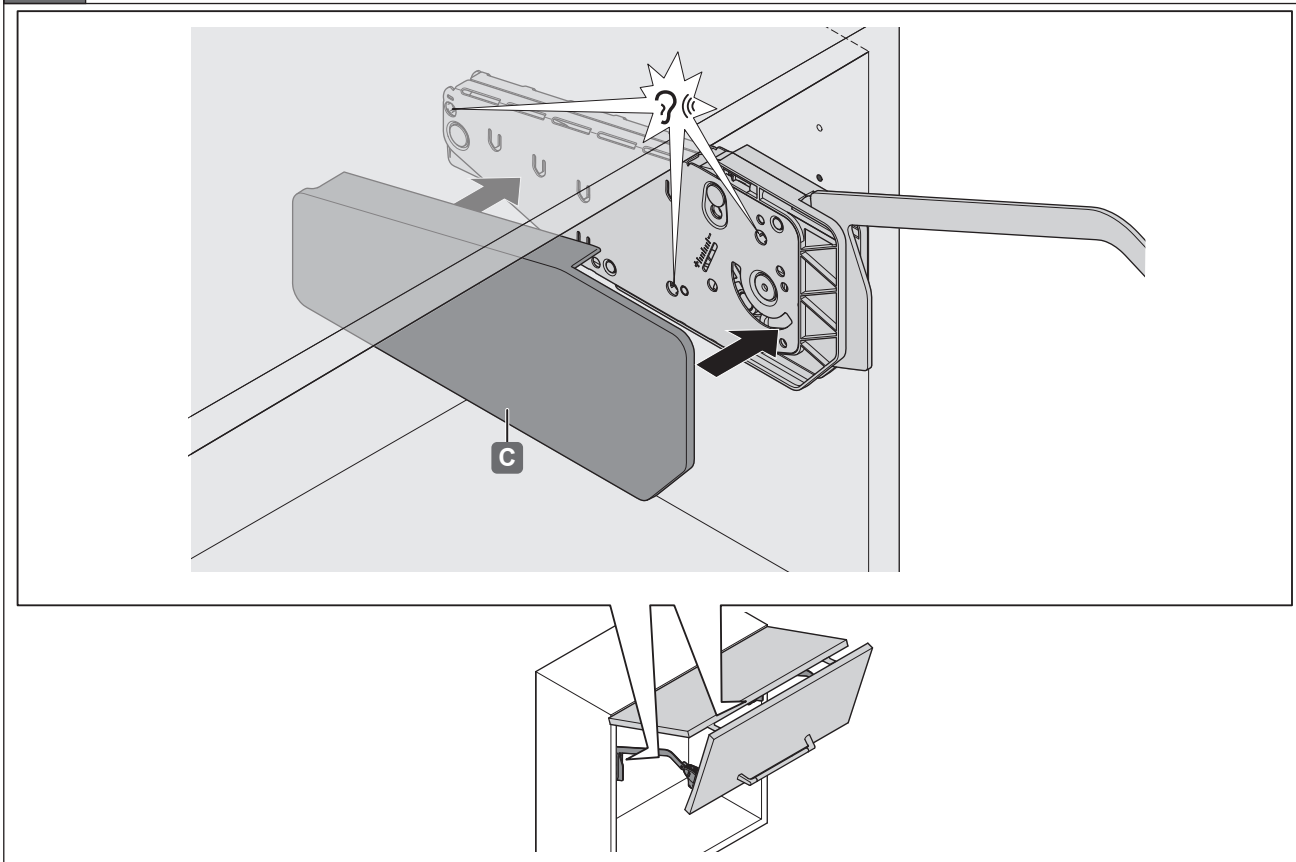
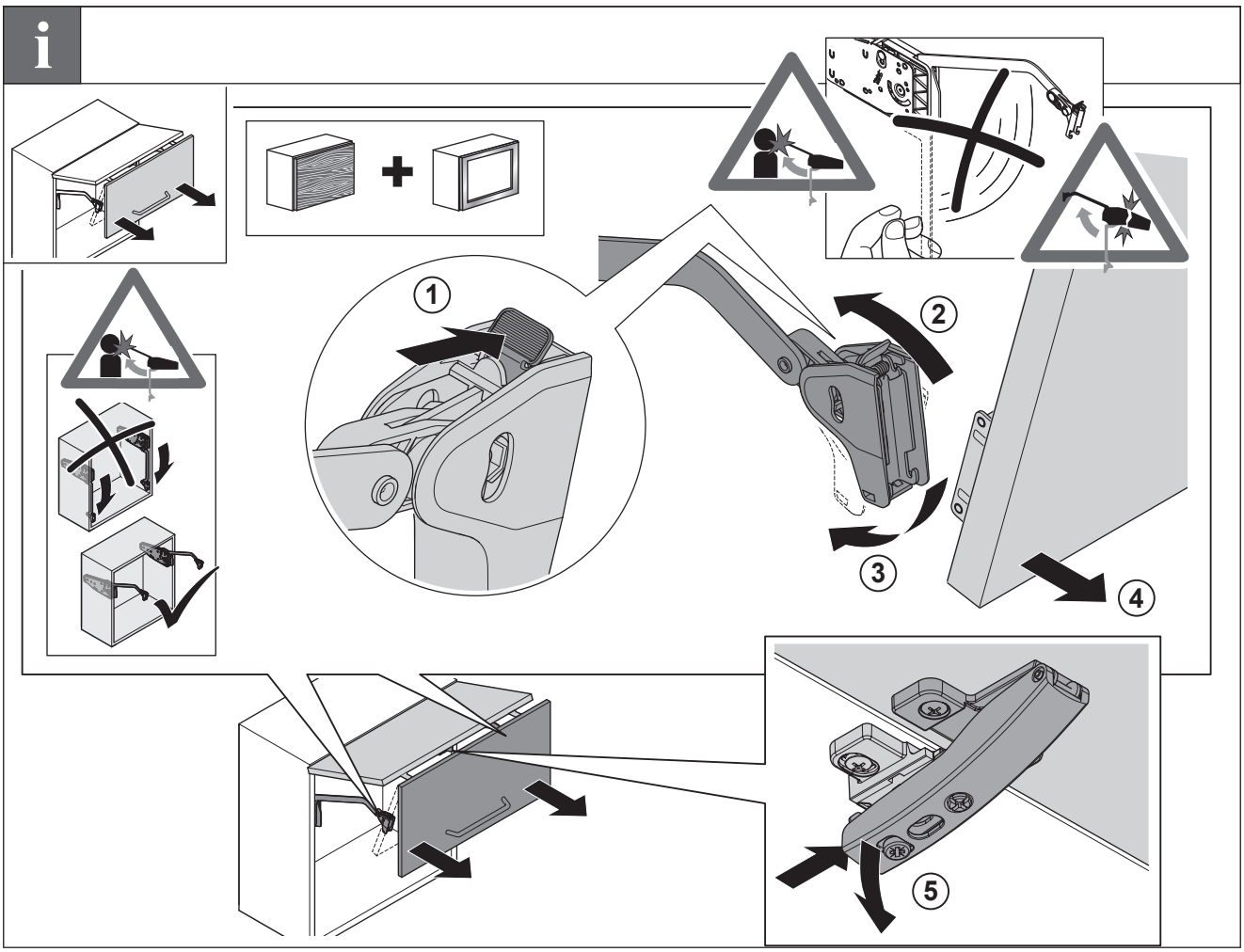
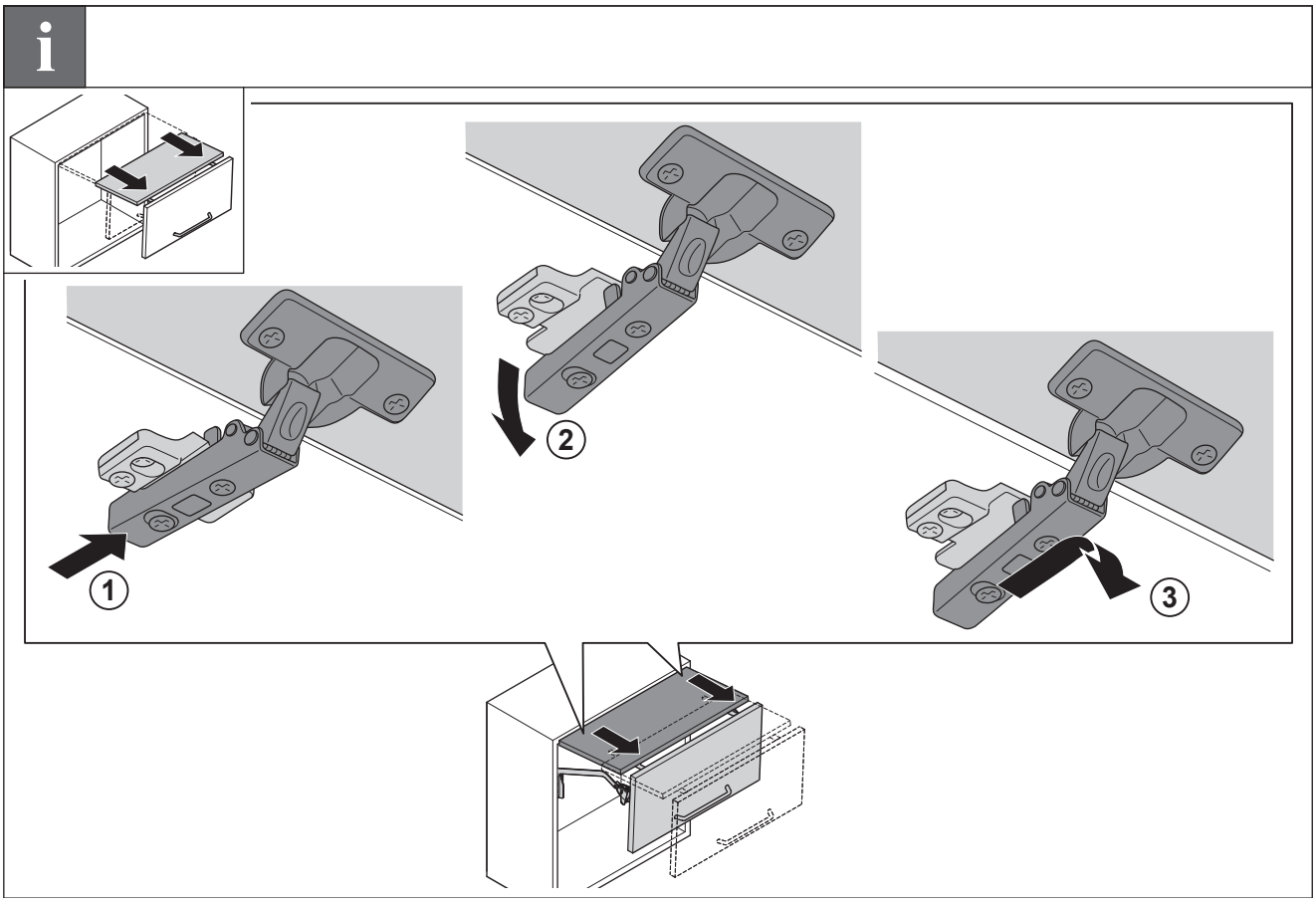




11







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