



# **Tekform Drawer**

2020



# Important Information

## Technical information

While every effort has been made in the production of this catalogue to ensure the accuracy of information, our products are continually being revised and users should confirm the up to date specification before ordering. Due to constant improvement of products presented in the catalogue, we can make changes at any time and without notice.

## Responsibility

It is the responsibility of the user to ensure the fitness of hardware for the intended purpose. We recommend assessment by appropriate testing in the application and by technical enquiry to our representatives.

## Intellectual property

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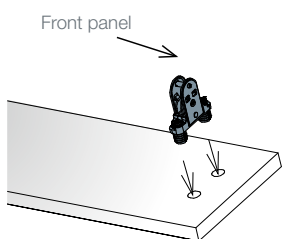
## \*Non preferred articles

All Item numbers in the catalogue marked with \* are for non preferred items available on extended delivery times.

## Trademarks

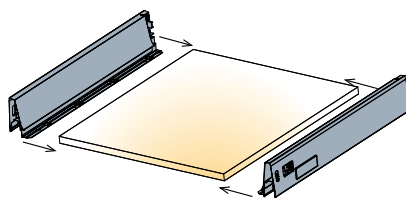
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# Tekform Drawer



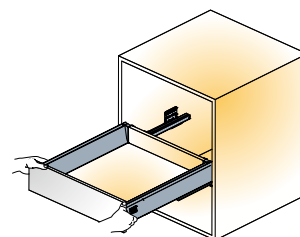
## **'EasyFix' front panel connector**

- Hand insertion
- Quarter turn lock
- Repeatable assembly and disassembly possible



## **User friendly mounting**

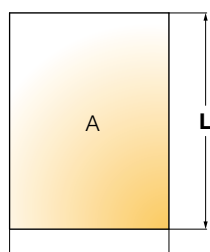
- Intuitive installation instructions
- Easy assembly and disassembly of the drawer



## **Superior vertical and horizontal stability of rails**

- Smooth and silent operating
- Reliable drawer opening and closing
- Improved drawer stability in open position





Internal cabinet width  
tolerance +/- 1mm

### Precise drawer alignment

- Tekform Drawer provides a +/- 1mm tolerance on drawer bottom width
- Intuitive drawer front adjustment



### Titus damper inside

- Life-long reliable closing
- Consistent damping at various closing speeds
- 'Confident Close'

### Quality certified

- By European specialized institutions

# Tekform Drawer

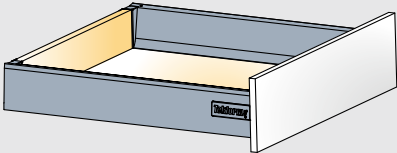
## Product Guide

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### Tekform Drawer

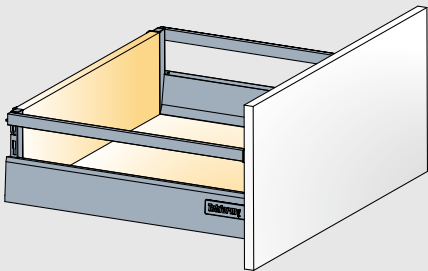
Tekform Drawer DW70

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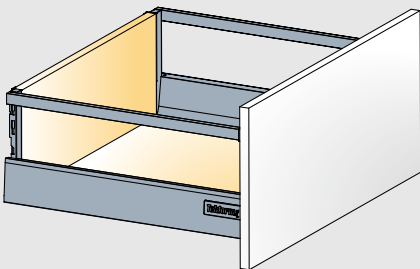
Tekform Drawer DW145

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Tekform Drawer DW182

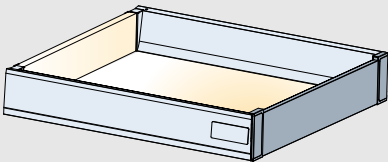
18



### Inner Drawer Fronts

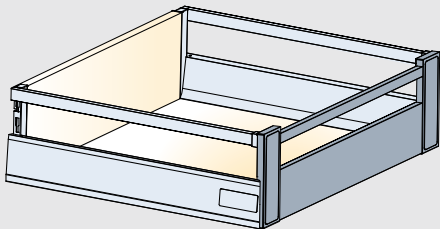
For DW70

20



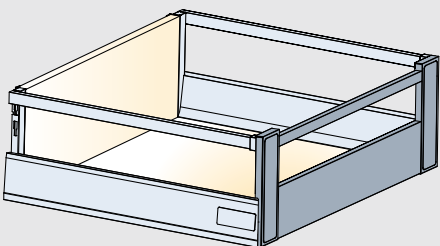
For DW145 with square bar

22



For DW182 with square bar

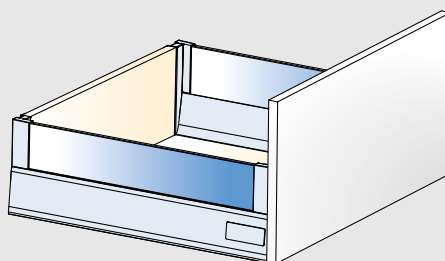
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# Accessories

Glass sides 8mm

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Bars and Connectors

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# Tekform Drawer Information

## Technical Guide

### How to choose the appropriate drawer dimension?

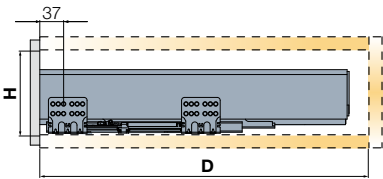
Select Tekform Drawer size based on available cabinet space. Please refer to the below chart with indicated minimum

space required in cabinet to choose appropriate drawer system.

Tekform Drawer nominal length (NL) in mm

NL	270	300	350	400	450	500	550
----	-----	-----	-----	-----	-----	-----	-----

	Tekform Drawer		Tekform Drawer with inner front	
	Min. height H required	Cabinet depth D	Min. height H required	Cabinet depth D
Tekform Drawer DW70	105mm	NL+min 3mm	115mm	NL+min 12mm
Tekform Drawer DW145	185mm	NL+min 3mm	193mm	NL+min 12mm
Tekform Drawer DW182	224mm	NL+min 3mm	224mm	NL+min 12mm



### How to fix drawer sides to the front panel?

Tekform Drawer is available with 'EasyFix' or screw-in front connectors



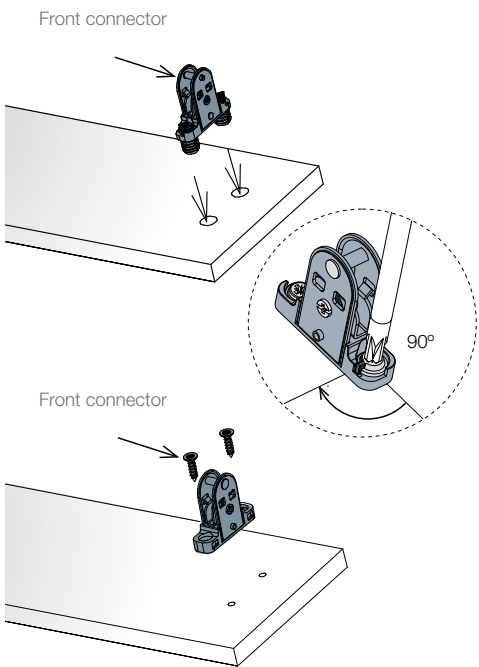
#### EasyFix' front connector

- hand insertion
- quarter turn locking system
- expandable plastic dowel
- easy assembly and disassembly of front panel



#### Screw-in front connector

- reliable connection
- fixing with Ø3.5x15mm screw (screws are not included)



## Bottom panel and back panel cutting dimensions

Dimensions of bottom and back panel depends on:

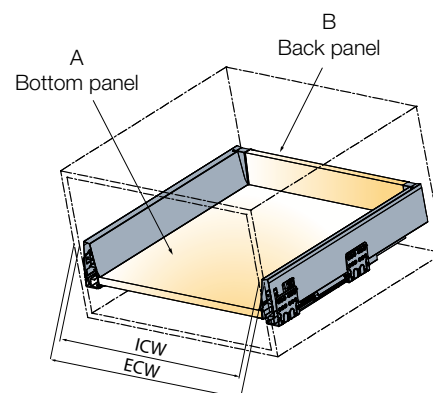
- cabinet width
- nominal drawer length
- drawer height

Tekform Drawer nominal length (NL) in mm

NL	270	300	350	400	450	500	550
----	-----	-----	-----	-----	-----	-----	-----

Cabinet width

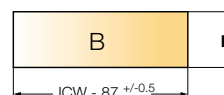
ECW: External cabinet width  
ICW: Internal cabinet width  
NL: Nominal length of drawer



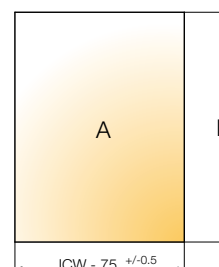
## Back panel cutting dimension

Back panel height depends on the selected drawer height

	H back panel
<b>DW70</b>	68
<b>DW145</b>	151
<b>DW182</b>	183



## Bottom panel cutting dimensions



NL	270	300	350	400	450	500	550
L	260	290	340	390	440	490	540

NL= Tekform Drawer nominal length (in mm)

# Tekform Drawer Information

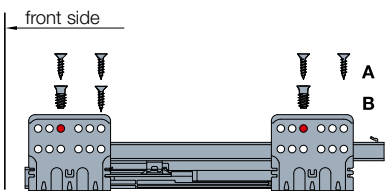
## Technical Guide

How to choose the appropriate drawer runner fixing positions?

Drawer fixing positions depend on the choosen drawer front type.

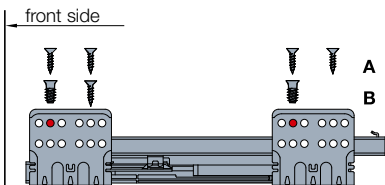
Tekform Drawer with standard front

When a standard drawer front is applied, use the third hole on the drawer runner to fix it.



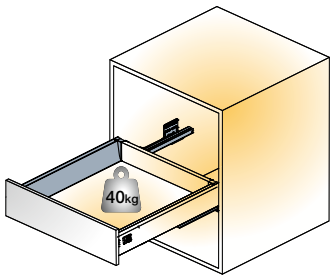
Tekform Drawer with inner front

When an inner drawer front is applied, use the second hole on the drawer runner for fixing.



Load capacity

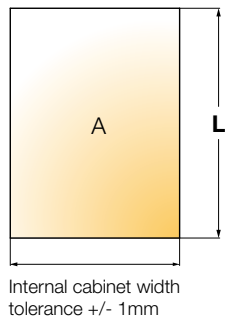
Tekform Drawer load capacity is 40 kg.



Expanded tolerances

Tekform Drawer provides expanded tolerances in cabinet construction and assures:

- precise drawer alignment
- smooth and silent operating
- Improved drawer stability in open position
- Tekform Drawer provides tolerance of +/-1mm on bottom width size

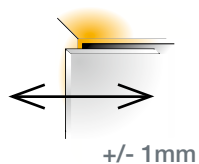




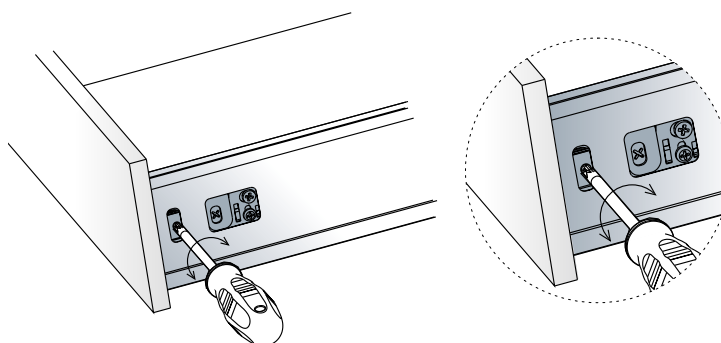
Adjustment needs to be done on both sides of the drawer

## Adjustments

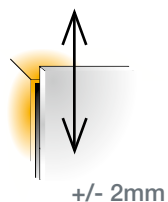
### Side adjustment



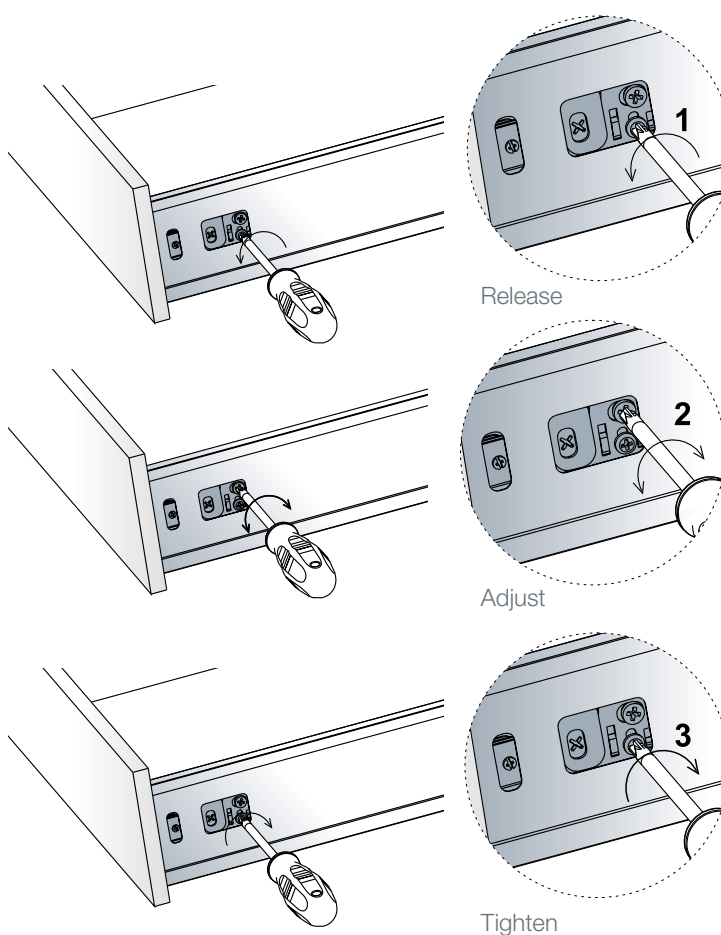
Side adjustment is done through the adjustment screw on the drawer side.



### Height adjustment



Height adjustment is done through the cam. Release first the locking screw and tighten it back after the front is adjusted.



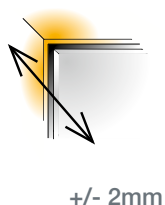
# Tekform Drawer Information



Adjustment needs to be done on both sides of the drawer

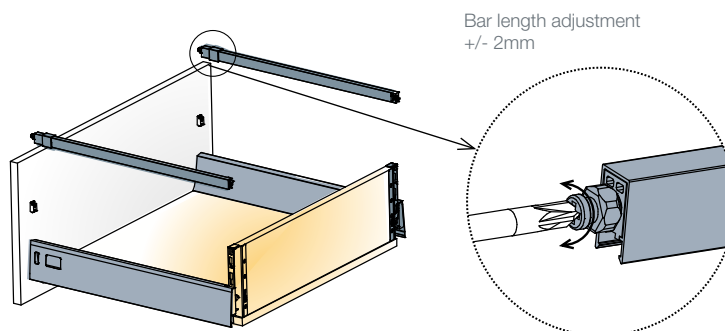
## Adjustments

### Depth adjustment



Depth adjustment is done through the connecting bar.

Please note: connecting bars can't be used with the 8mm thick glass sides.

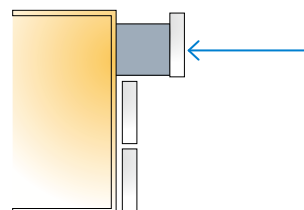




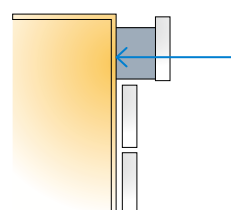
## Key Design Choices

### ConfidentClose

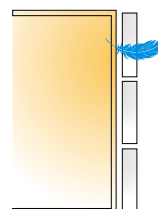
Fast closing



Late start of damping



Quiet landing



### Titus hydraulic damper

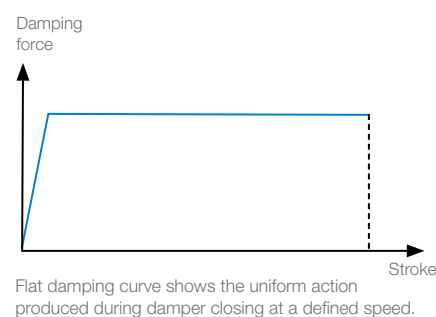
Titus hydraulic damper, designed and produced in-house

- Reliable and consistent life-long damping
- Smooth closing
- Damper's consistency over high volume production runs assured
- 100% automated quality check

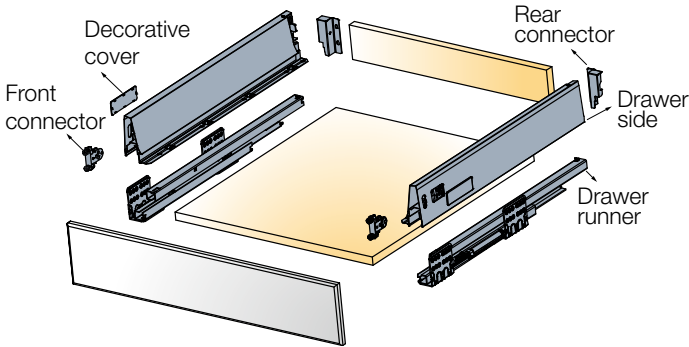
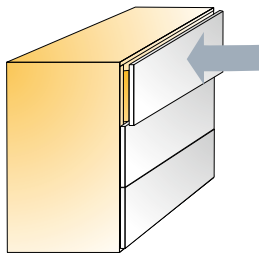


### Damping action

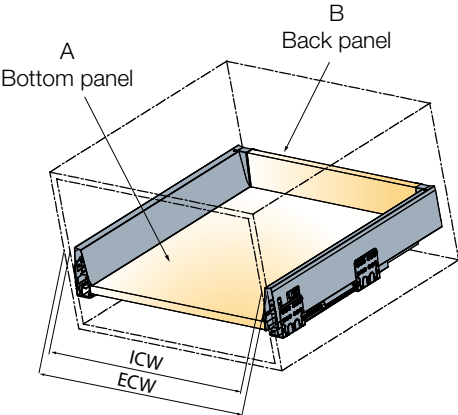
Even and smooth soft closing action  
• Soft and reliable closing



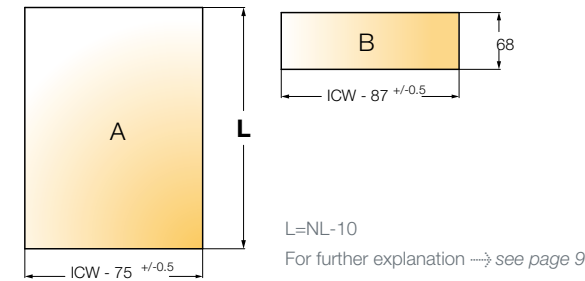
# Tekform Drawer DW70











### Cutting dimensions details



ECW: External cabinet width  
ICW: Internal cabinet width  
NL: Nominal length of drawer



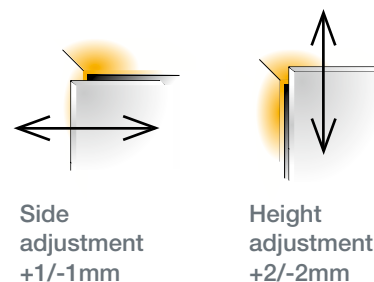
 4 sets

Nominal length	with EasyFix front connector	with Screw-in front connector		
			White	Grey
	Item number for a set	Item number for a set		
270	650-8027 →	650-8327 →	150	180
300	650-8030 →	650-8330 →	150	180
350	650-8035 →	650-8335 →	150	180
400	650-8040 →	650-8340 →	150	180
450	650-8045 →	650-8345 →	150	180
500	650-8050 →	650-8350 →	150	180
550	650-8055 →	650-8355 →	150	180
Assembly instructions → see page 30				
One set consists of				
Drawer sides			2 pcs	
Drawer runner			2 pcs	
*Front connectors			2 pcs	
Rear connectors			2 pcs	
Decorative covers			2 pcs	
Mounting instructions			1 pc/4 sets	

Screws are not included  
\*Which front connector is included depends on the ordered item number

- Drawer runner type
- Load capacity
- Minimal height space required
- Wooden back panel thickness
- Wooden bottom panel thickness

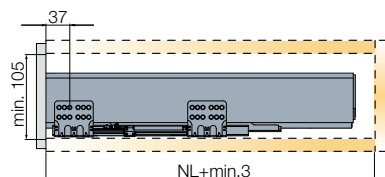
full extension  
40 kg  
105mm  
16mm  
16mm



For further explanation → see page 11-12

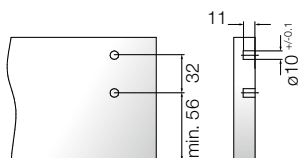
#### Installation dimensions

Minimum space required for the cabinet

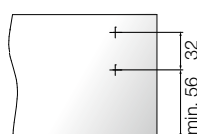


#### Drilling dimensions for the front panel

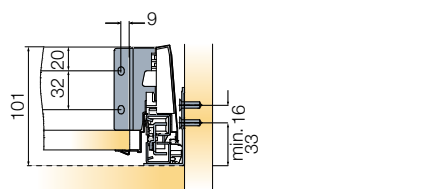
EasyFix attachment



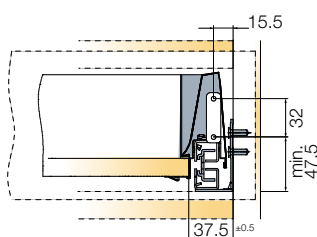
Screw-in attachment



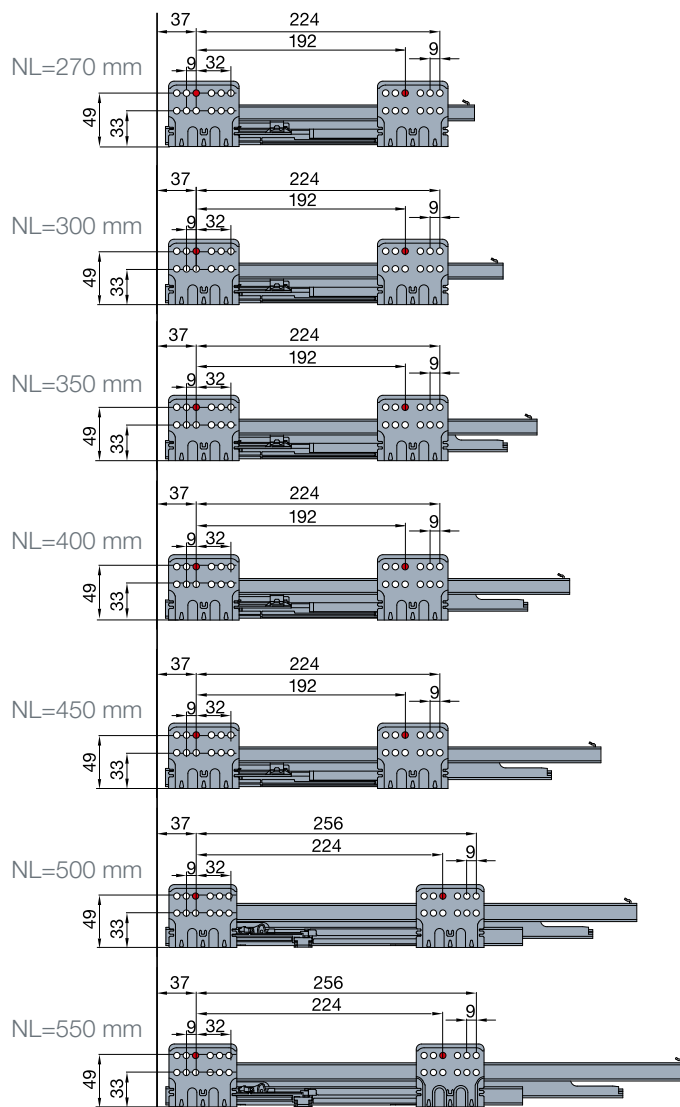
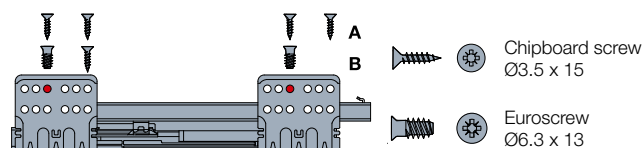
#### Mounting dimensions for the back panel



#### Installation dimensions for the front panel

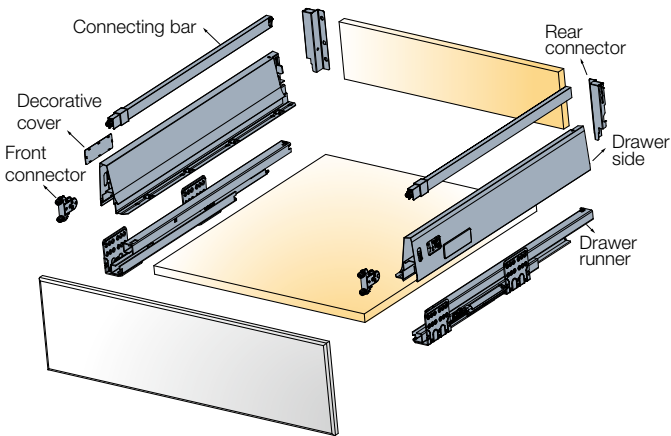
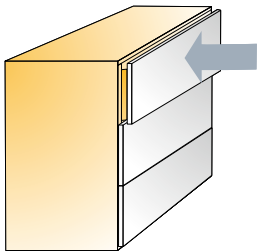


#### Drawer runner fixing positions

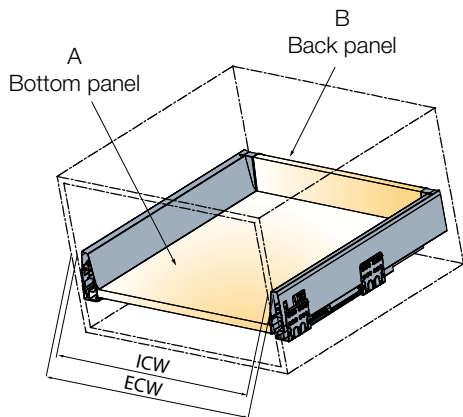


A trial mounting is always recommended.  
For further information please contact your  
Titus Group representative.

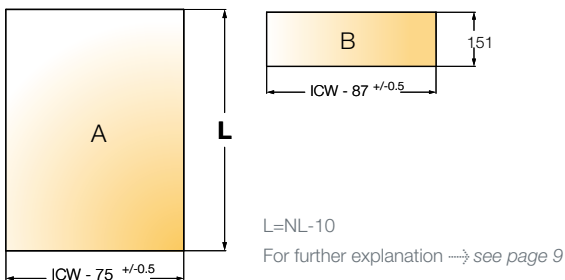
# Tekform Drawer DW145












## Cutting dimensions details



ECW: External cabinet width  
ICW: Internal cabinet width  
NL: Nominal length of drawer



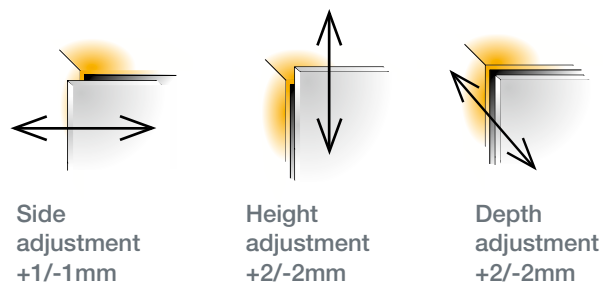
4 sets

NL	with EasyFix front connector	with Screw-in front connector		
Nominal length				
			White	Grey
270	650-8127 →	650-8827 →	150	180
300	650-8130 →	650-8830 →	150	180
350	650-8135 →	650-8835 →	150	180
400	650-8140 →	650-8840 →	150	180
450	650-8145 →	650-8845 →	150	180
500	650-8150 →	650-8850 →	150	180
550	650-8155 →	650-8855 →	150	180
Assembly instructions → see page 30				
One set consists of				
Drawer sides			2 pcs	
Drawer runner			2 pcs	
Connecting bars			2 pcs	
*Front connectors			2 pcs	
Rear connectors			2 pcs	
Decorative covers			2 pcs	
Mounting instructions			1 pc/4 sets	

Screws are not included  
\*Which front connector is included depends on the ordered item number

- Drawer runner type
- Load capacity
- Minimal height per drawer required
- Wooden back panel thickness
- Wooden bottom panel thickness

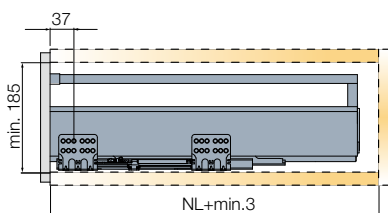
full extension  
40 kg  
185mm  
16mm  
16mm



For further explanation → see page 11-12

## Installation dimensions

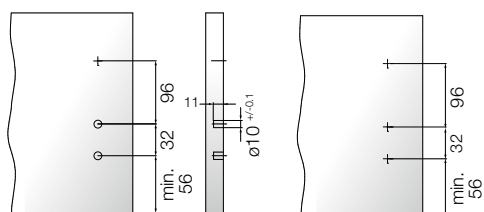
Minimum space required for the cabinet



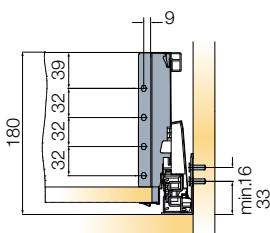
### Drilling dimensions for the front panel

### EasyFix attachment

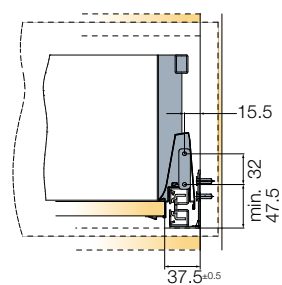
Screw-in attachment



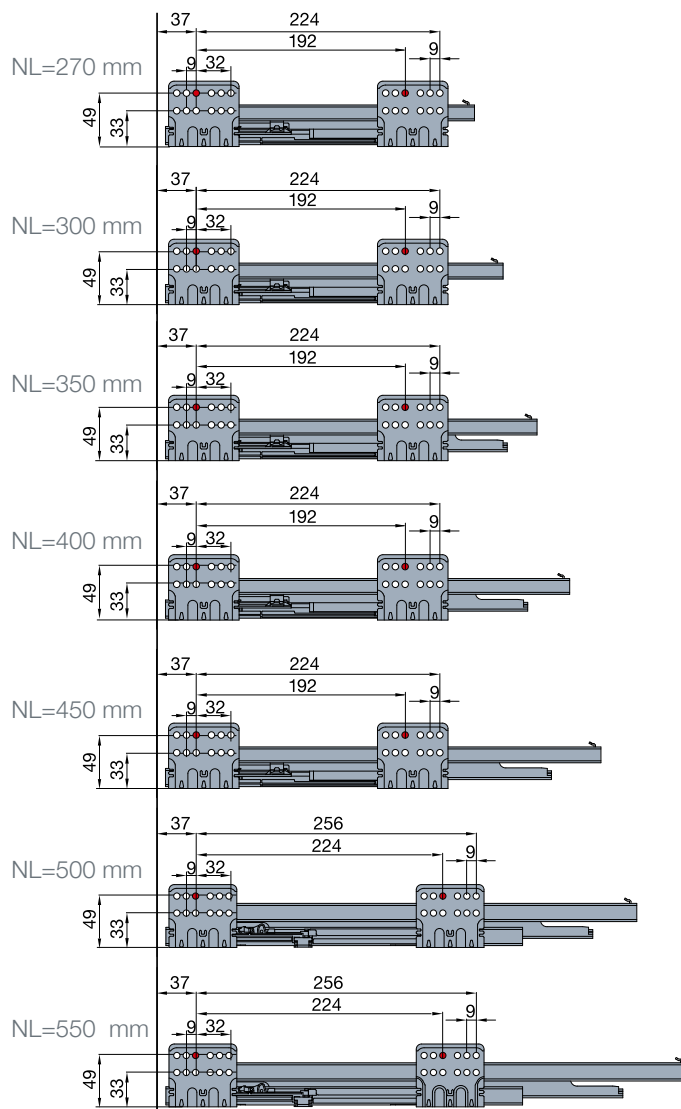
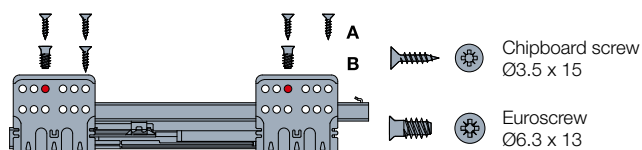
### Mounting dimensions for the back panel



### Installation dimensions for the front panel

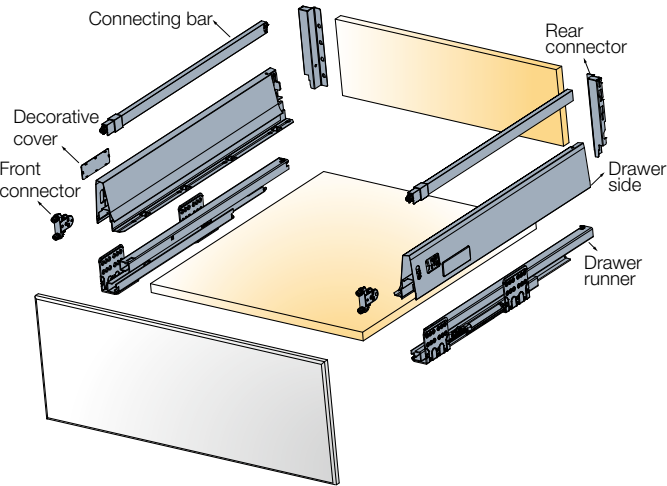
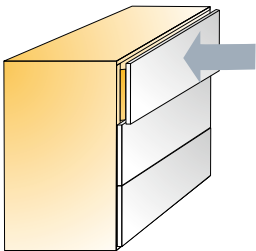


### Drawer runner fixing positions

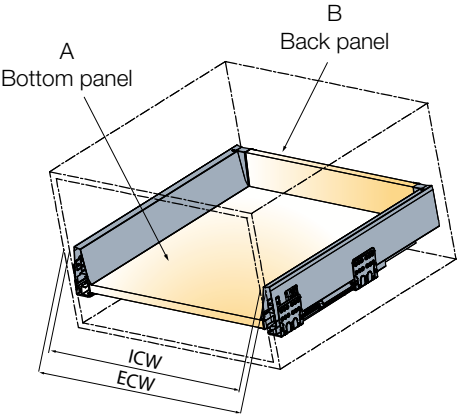


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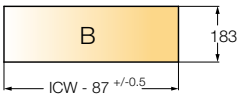
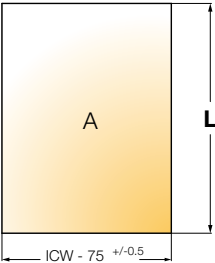
# Tekform Drawer DW182



### Cutting dimensions details




ECW: External cabinet width  
ICW: Internal cabinet width  
NL: Nominal length of drawer



$L = NL - 10$   
For further explanation → see page 9

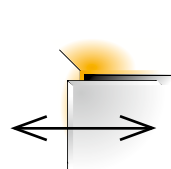
4 sets

NL	with EasyFix front connector	with Screw-in front connector			
Nominal length					
	Item number for a set	Item number for a set	White	Grey	
	270	650-8227 →	650-8927 →	150	180
	300	650-8230 →	650-8930 →	150	180
	350	650-8235 →	650-8935 →	150	180
	400	650-8240 →	650-8940 →	150	180
	450	650-8245 →	650-8945 →	150	180
	500	650-8250 →	650-8950 →	150	180
	550	650-8255 →	650-8955 →	150	180
Assembly instructions → see page 30					
One set consists of					
Drawer sides			2 pcs		
Drawer runner			2 pcs		
Connecting bars			2 pcs		
*Front connectors			2 pcs		
Rear connectors			2 pcs		
Decorative covers			2 pcs		
Mounting instructions			1 pc/4 sets		

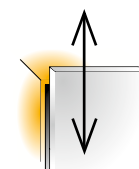
Screws are not included  
\*Which front connector is included depends on the ordered item number

- Drawer runner type
- Load capacity
- Minimal height per drawer required
- Wooden back panel thickness
- Wooden bottom panel thickness

full extension  
40kg  
224mm  
16mm  
16mm



Side  
adjustment  
+1/-1mm



Height  
adjustment  
+2/-2mm

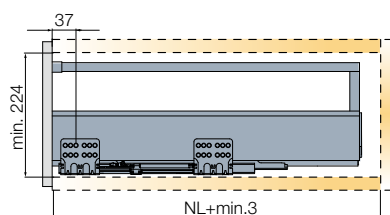


Depth  
adjustment  
+2/-2mm

For further explanation → see page 11-12

## Installation dimensions

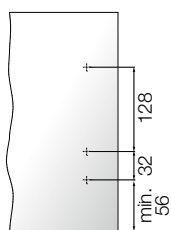
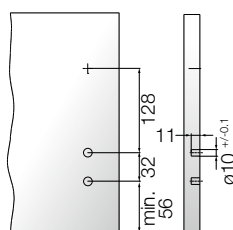
Minimum space required for the cabinet



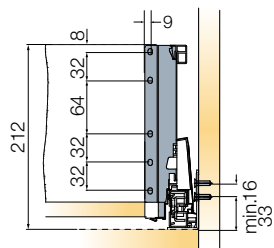
## Drilling dimensions for the front panel

EasyFix attachment

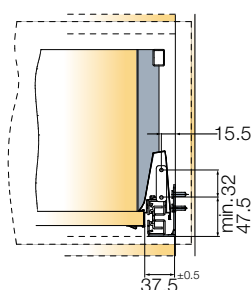
Screw-in attachment



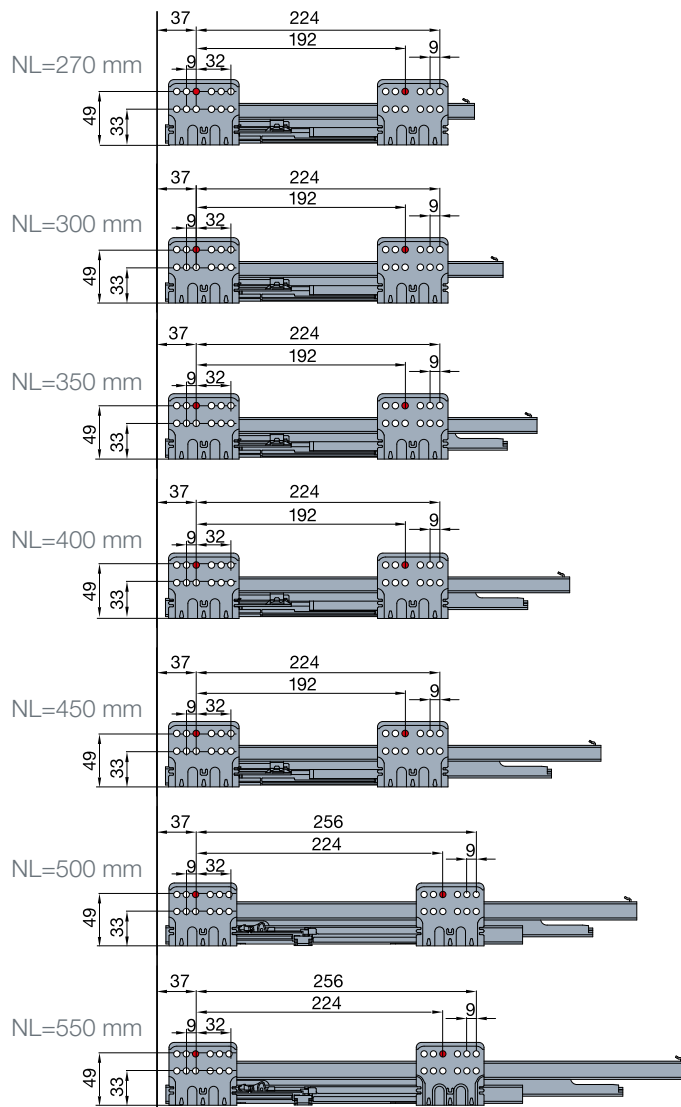
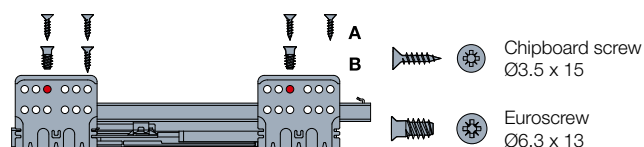
## Mounting dimensions for the back panel



## Installation dimensions for the front panel

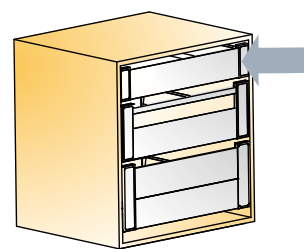


## Drawer runner fixing positions

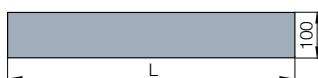


A trial mounting is always recommended.  
For further information please contact your  
Titus Group representative.

# Inner Drawer Front for Tekform Drawer DW70



Front panel



Cutting dimension L = ICW-90

ICW → see page 23



20 pcs

Made of aluminium

Front bracket set DW70  
(L+R)

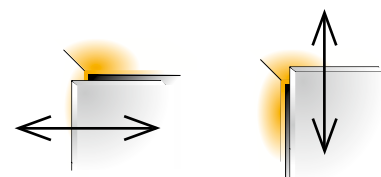
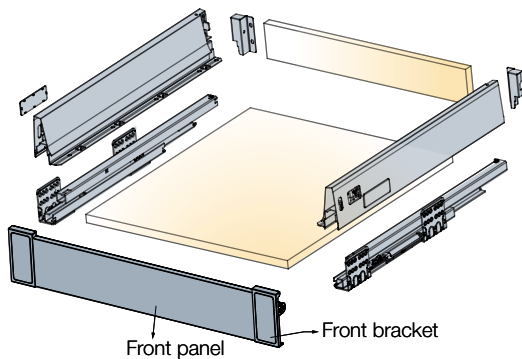


40 sets

Made of plastic and aluminium

[illegible]





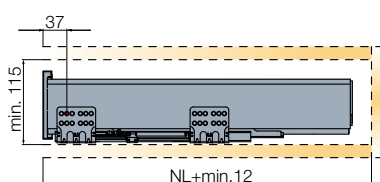
Side  
adjustment  
+1/-1mm

Height  
adjustment  
+2/-2mm

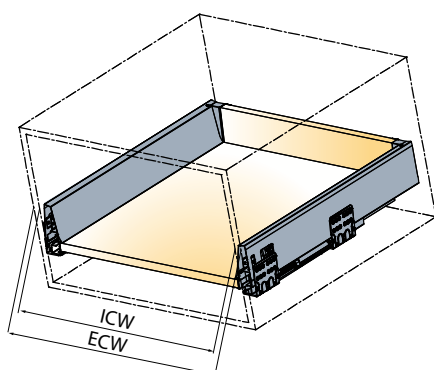
For further explanation → see page 11-12

## Installation dimensions

### Minimum space required for the cabinet

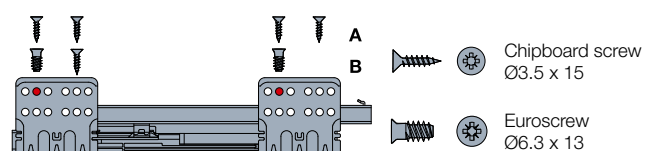


### Cutting dimensions details

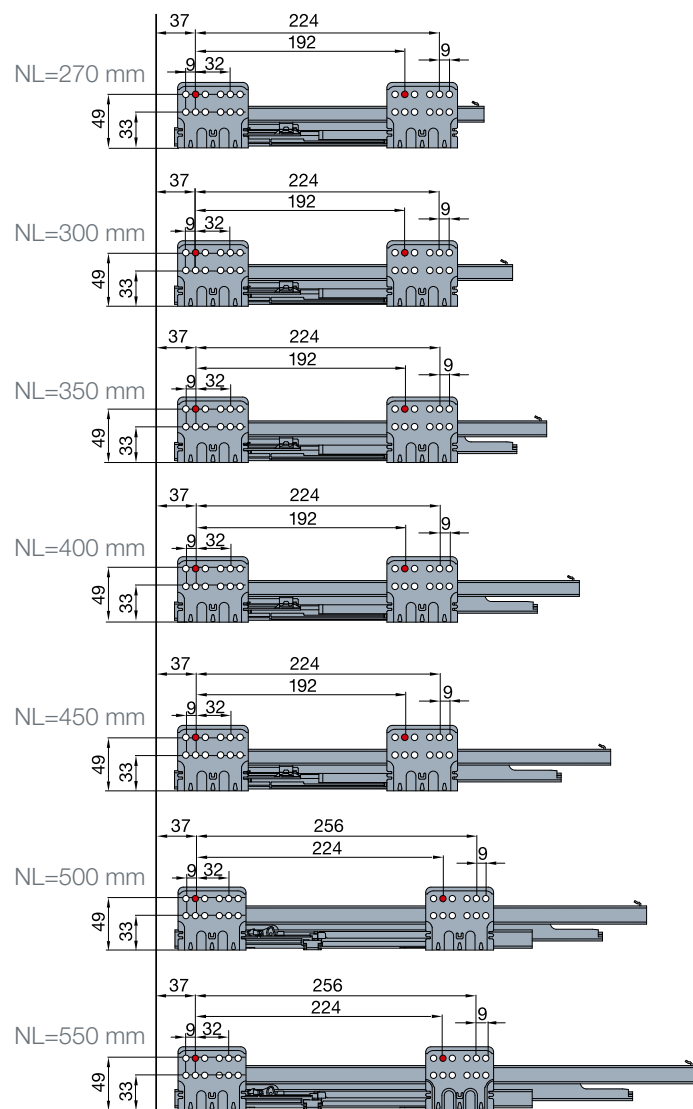


ECW: External cabinet width  
ICW: Internal cabinet width  
NL: Nominal length of drawer

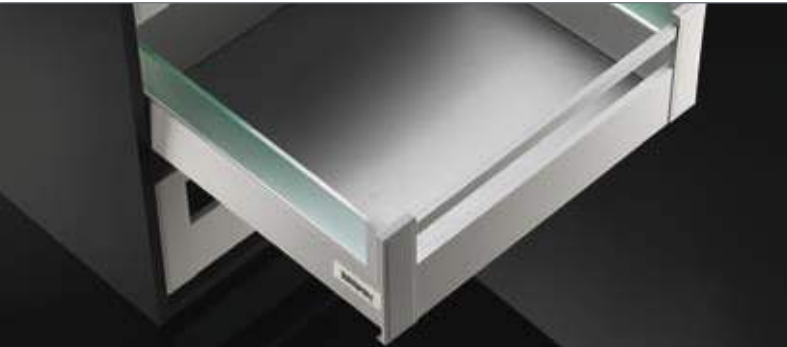
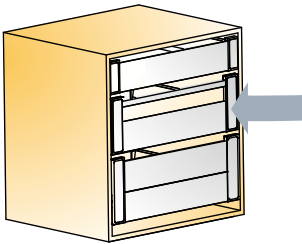
## Drawer runner fixing positions



⚠ Use the second hole for runner fixing.



# Inner Drawer Front for Tekform Drawer DW145 With Square Bar



Front panel



Cutting dimension L = ICW-90  
ICW → see page 25



20 pcs

Made of aluminium

Square bar



Cutting dimension L = ICW-92  
ICW → see page 25



50 pcs

Made of plastic and aluminium

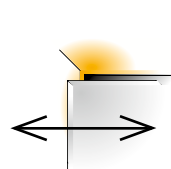
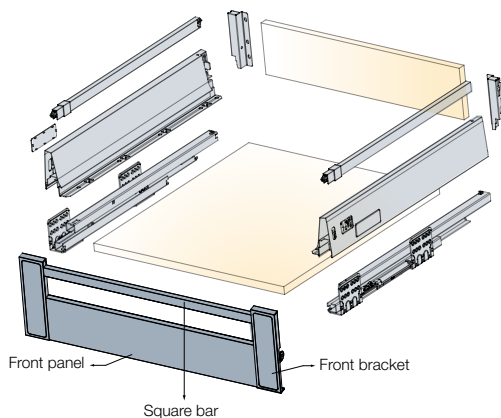
Front bracket (L+R) DW145



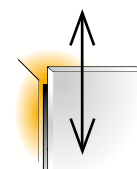
20 sets

Made of aluminium and plastic

ECW	L			
External cabinet width		Item number	White	Grey
1200		650-8569 →	511	512
Assembly details → see page 36				
1200		650-8604 →	511	512
Assembly details → see page 36				
		650-8914 →	350	380
Assembly details → see page 36				



Side  
adjustment  
+1/-1mm



Height  
adjustment  
+2/-2mm



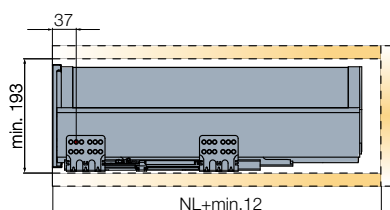
Depth  
adjustment  
+2/-2mm

For further explanation → see page 11-12

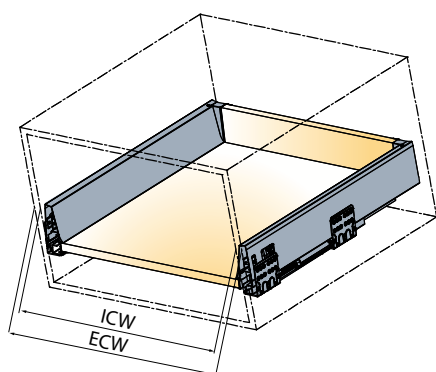
## Installation dimensions

## Drawer runner fixing positions

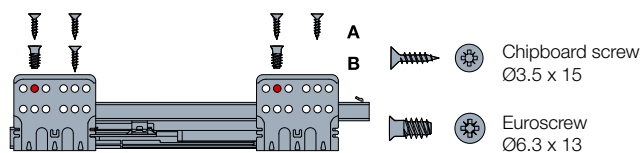
### Minimum space required for the cabinet



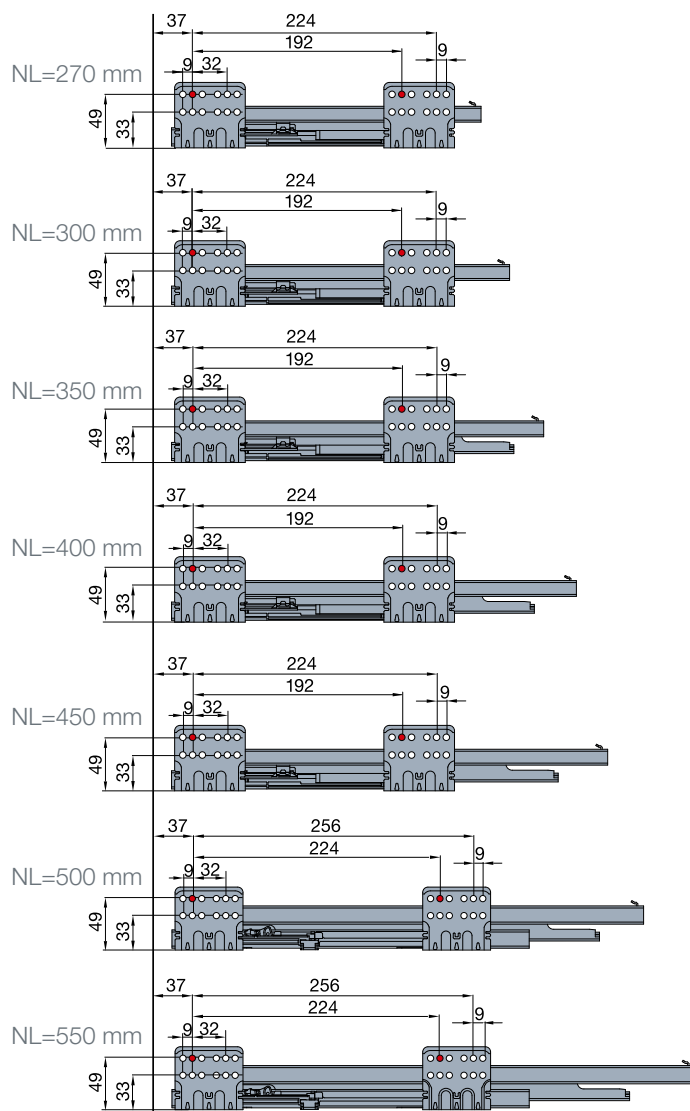
### Cutting dimensions details



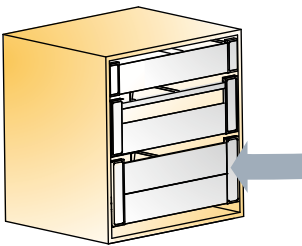
ECW: External cabinet width  
ICW: Internal cabinet width  
NL: Nominal length of drawer



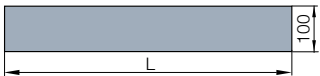
Use the second hole for runner fixing.



# Inner Drawer Front for Tekform Drawer DW182 With Square Bar



Front panel



Cutting dimension L = ICW-90  
ICW → see page 27

 20 pcs

Made of aluminium

Square bar



Cutting dimension L = ICW-92  
ICW → see page 27

 50 pcs

Made of aluminium

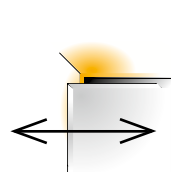
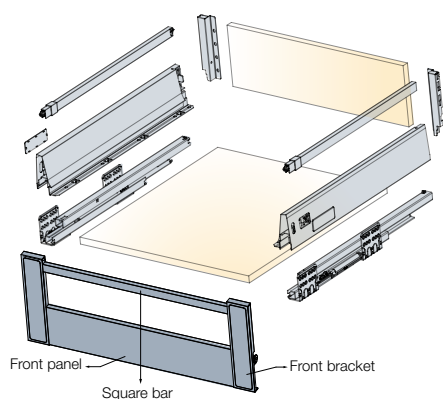
Front bracket (L+R) DW182



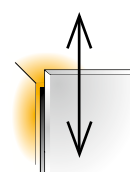
 50 sets

Made of plastic and aluminium

ECW	L			
External cabinet width		Item number	White	Grey
1200		650-8569 →	511	512
Assembly details → see page 36				
1200		650-8604 →	511	512
Assembly details → see page 36				
		650-8916 →	350	380
Assembly details → see page 36				



Side  
adjustment  
+1/-1mm



Height  
adjustment  
+2/-2mm

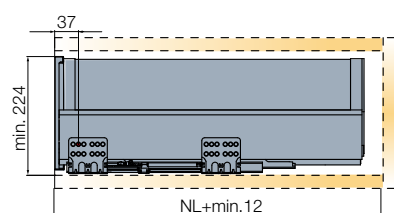


Depth  
adjustment  
+2/-2mm

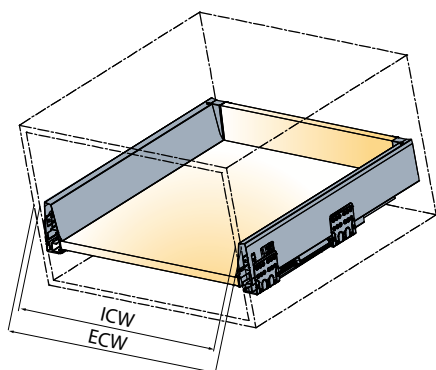
For further explanation → see page 11-12

## Installation dimensions

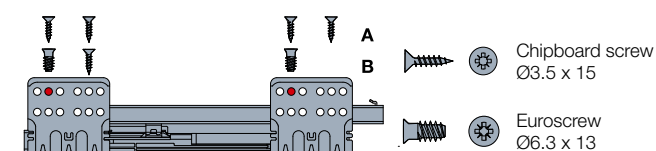
### Minimum space required for the cabinet



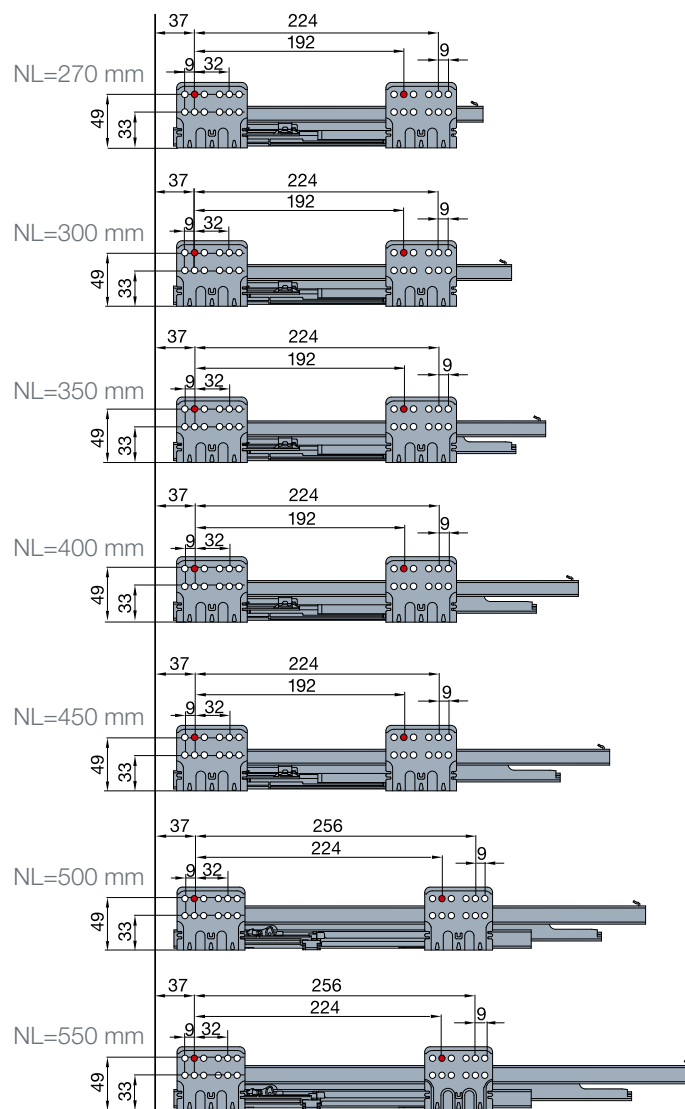
### Cutting dimensions details



ECW: External cabinet width  
ICW: Internal cabinet width  
NL: Nominal length of drawer





⚠ Use the second hole for runner fixing.



# Accessories

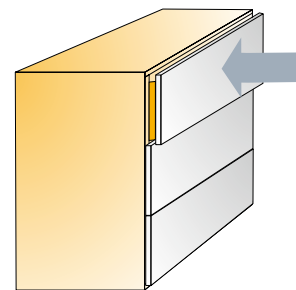
## Glass Sides 8 mm









- 8mm glass sides don't require connecting bars
- Tempered glass for improved user safety

		NL				
		Nominal length	Item number	Frosted glass	White	Grey
<div> <div>For DW145</div> <div>  <div> <div>Glass side</div> <div>Glass clip</div> </div> </div> <div> <div>10 sets (glass side)</div> <div>50 sets (glass clip)</div> </div> <div>Made of tempered glass, glass clip made of plastic</div> </div>	Glass side set	400	650-8463 →	391		
		450	650-8464 →	391		
		500	650-8465 →	391		
		550	650-8466 →	391		
	Glass clip set		650-8488 →		350	380
	<div>Assembly instructions → see page 35</div> <div>Glass side set = 2 pcs</div> <div>Glass clip set = 2 pcs L + 2 pcs R</div>					
<div> <div>For DW182</div> <div>  <div> <div>Glass side</div> <div>Glass clip</div> </div> </div> <div> <div>10 sets (glass side)</div> <div>50 sets (glass clip)</div> </div> <div>Made of tempered glass, glass clip made of plastic</div> </div>	Glass side set	400	650-8470 →	391		
		450	650-8471 →	391		
		500	650-8472 →	391		
		550	650-8473 →	391		
	Glass clip set		650-8489 →		350	380
	<div>Assembly instructions → see page 35</div> <div>Glass side set = 2 pcs</div> <div>Glass clip set = 2 pcs L + 2 pcs R</div>					

# Accessories

## Bars and Connectors

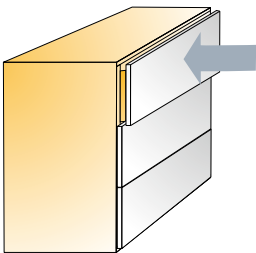



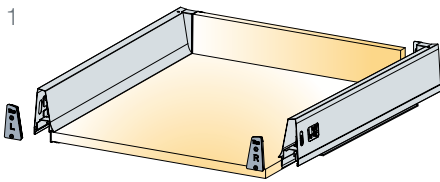
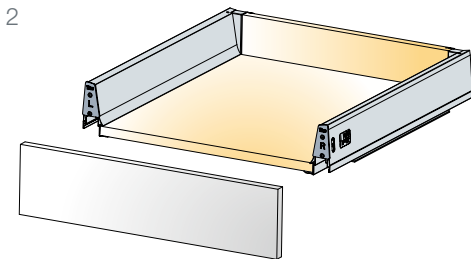
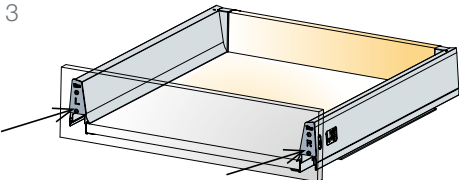

		Nominal length		White	Grey
<b>Connecting bar</b>    42 Pcs		270	650-8727 →	150	180
		300	650-8730 →	150	180
		350	660-8735 →	150	180
		400	650-8740 →	150	180
		450	650-8745 →	150	180
		500	650-8750 →	150	180
		550	650-8755 →	150	180
<b>Rear connectors</b>    56 Pcs	for DW70		650-8901 →	150	180
	for DW145		650-8902 →	150	180
	for DW182		650-8903 →	150	180
<b>Front connectors</b>    400 Pcs	Screw-in		650-8905 →		380
	EasyFix		650-8907 →		380
<b>Decorative cover</b>    2000 Pcs	Tekform by Titus		650-8904 →	350	380
	neutral		650-8906 →	350	380

A trial mounting is always recommended.  
For further information please contact your  
Titus Group representative.

# Accessories

## Marking Jig for Front Panel



		Item number	Black
Marking jig		650-8025 →	390
<div></div>			
Application details			
<div><div><div>1</div><div></div></div><div><div>2</div><div></div></div><div><div>3</div><div></div></div></div>			
<div> 1 set</div>	Made of plastic		





# Assembly Instructions

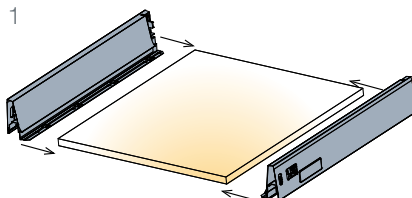


Screws are not included

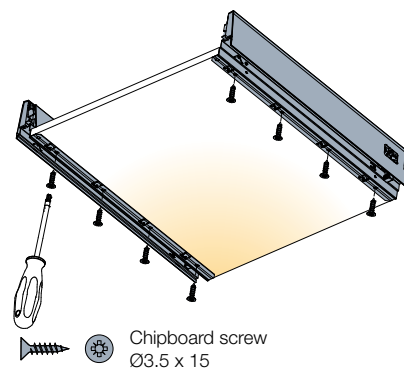
## Assembly Sequence

Connect the drawer sides to the bottom panel (1) and fix it with screws (2)

1

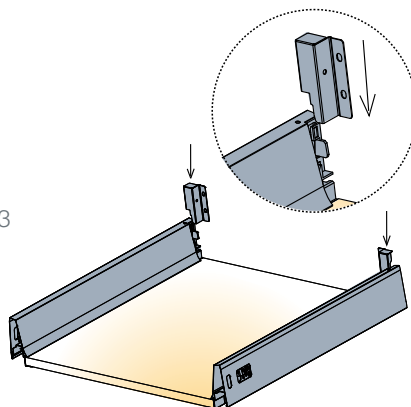


2

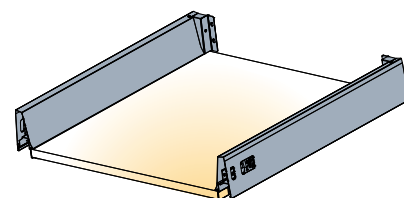


Insert the rear connector vertically (3) and push it downwards into recess in the drawer side (4)

3

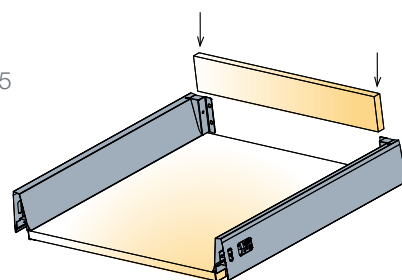


4

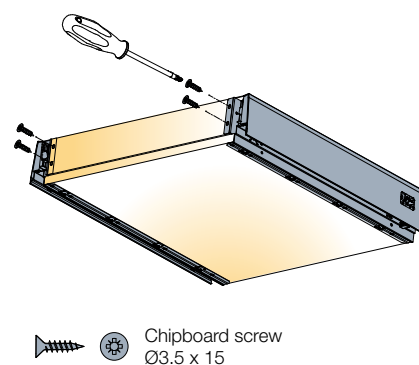


Insert the back panel (5) and fix it with screws (6)

5



6





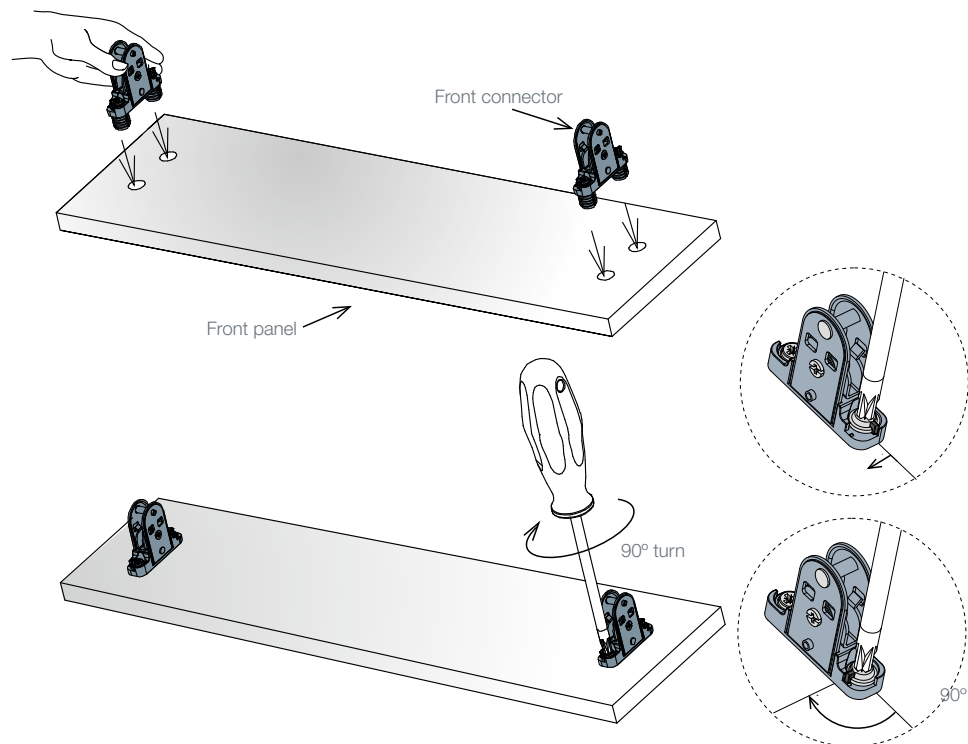
Screws are not included

## Insertion of Front Connectors

### EasyFix

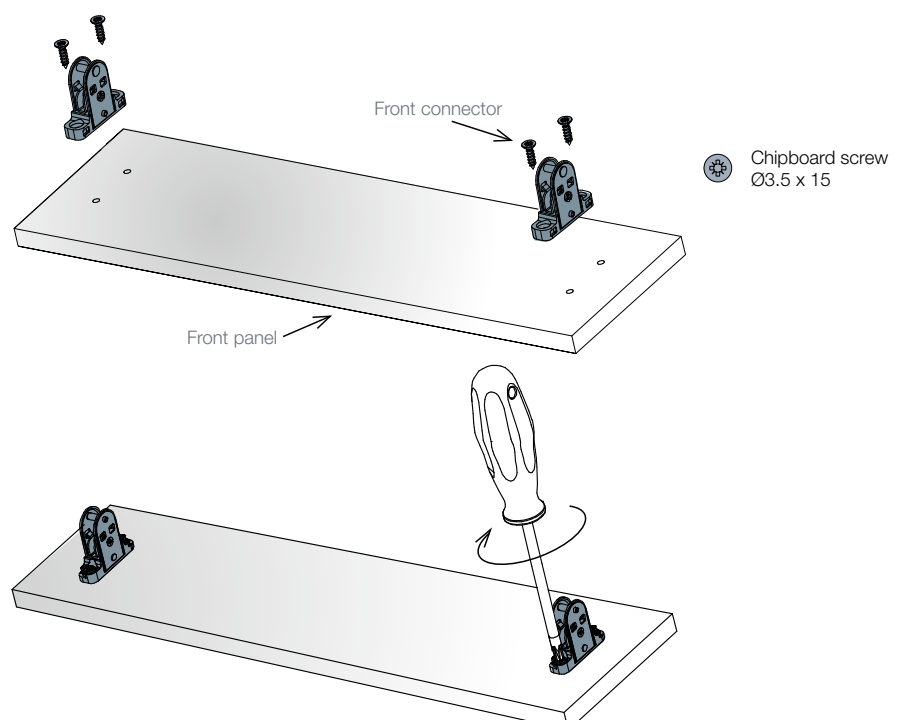
Insert the front connectors into holes on the front panel

Turn the screws for 90° into locked position



### Screw-in fixing

Use Ø3 x 15mm screws for fixing

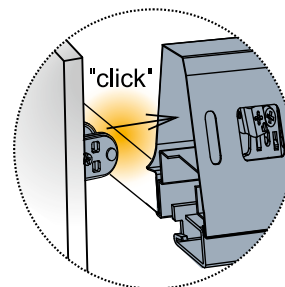
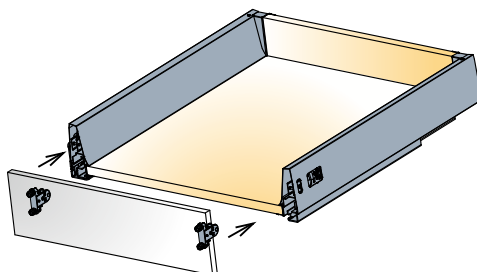


# Assembly Instructions

## Front Panel Mounting / Removal

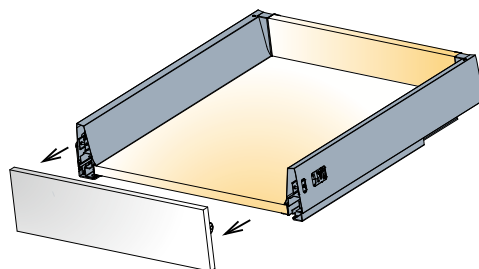
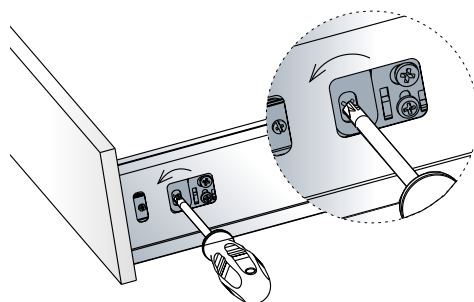
### Mounting

Attach the front panel to the drawer and press to click



### Removal

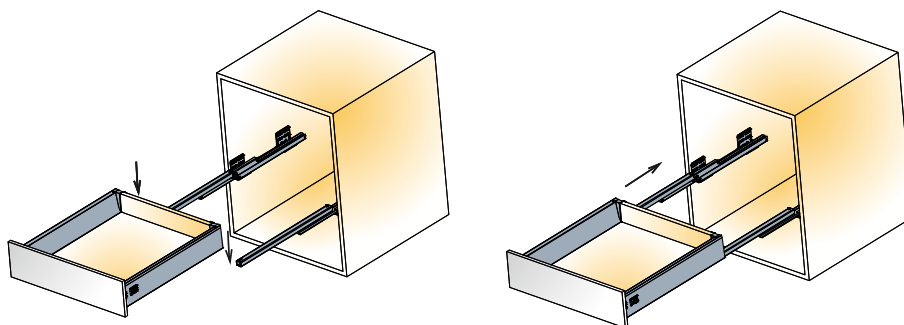
Rotate to disengage



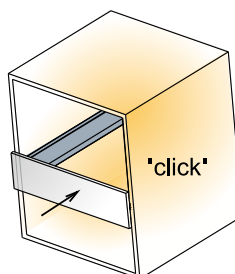
## Drawer Insertion / Removal

### Insertion

Put the drawer horizontally on the runners and push towards the cabinet until you hear the drawer is locked

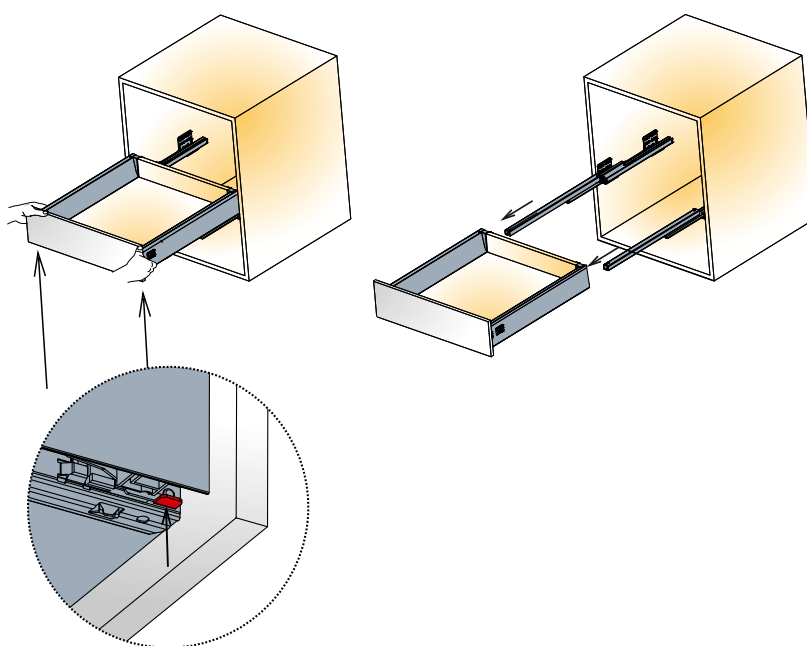


Push to fully close



### Removal

Press the button under a drawer  
keep pressed to pull the drawer out

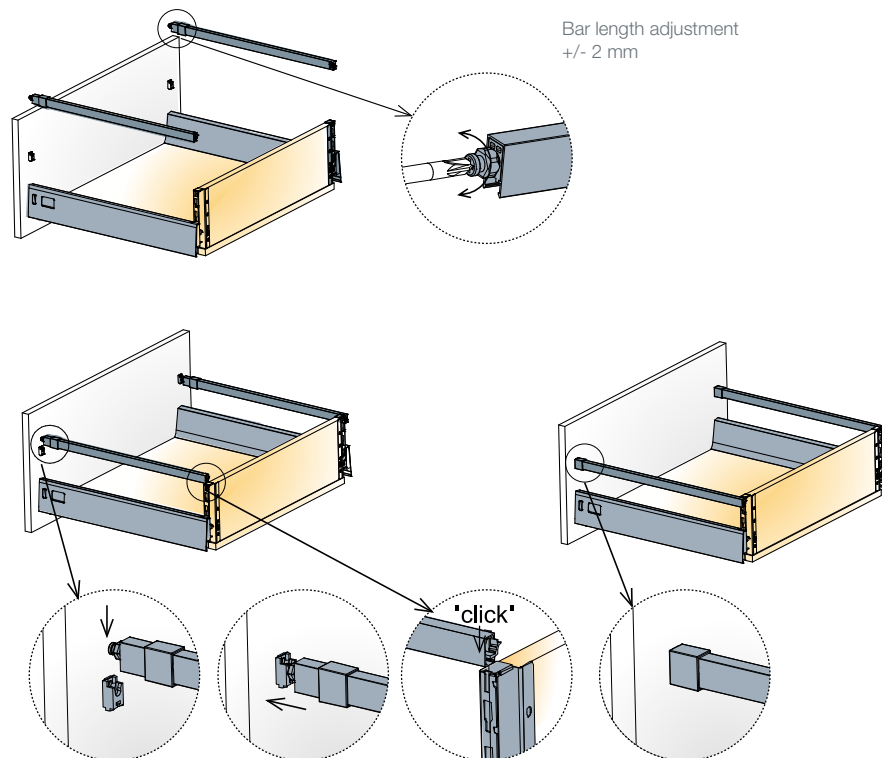


Press the button up

# Accessories Mounting

## Mounting of Connecting Bars

**Connecting bars**  
(for DW145 and DW182)





## Tekform Drawer

- 1
- 2
- 3
- 4
- 5
- 6

Tekform Drawer DW182

Technical drawing of the rear view of the device. Dimensions shown: min. 192, 180, 32, 32, 32, 39, 9, 16, min., 33.

The diagram illustrates the connection between the glass side connector and the EasyFix front connector. It shows two vertical profiles meeting at a joint. The left profile has three holes labeled "holes for glass side connector". The right profile has two holes labeled "holes for EasyFix front connector". Dimensions are provided for the hole positions and the overall assembly.

- Hole positions from the top edge: 1, 32, 32, 32, 32, 32 mm.
- Overall height dimension: min. 56 mm.
- Joint width dimension: 11 mm.
- Outer diameter dimension: Ø10<sub>max</sub>.

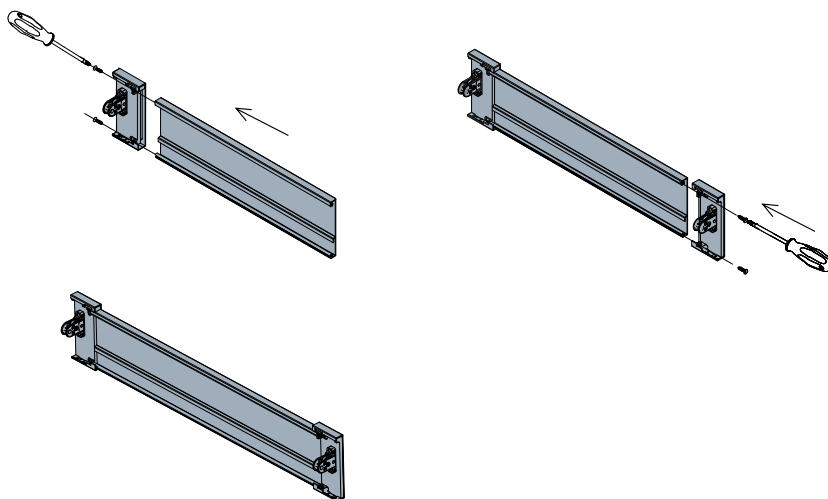
Technical drawing of the front view of the device. Dimensions are indicated in millimeters (mm):

- Overall width: 37.5 ± 0.5
- Overall height: 47.5
- Height of the top section: 32
- Height of the middle section: 32
- Height of the bottom section: 32
- Height of the bottom-most section: 15.5

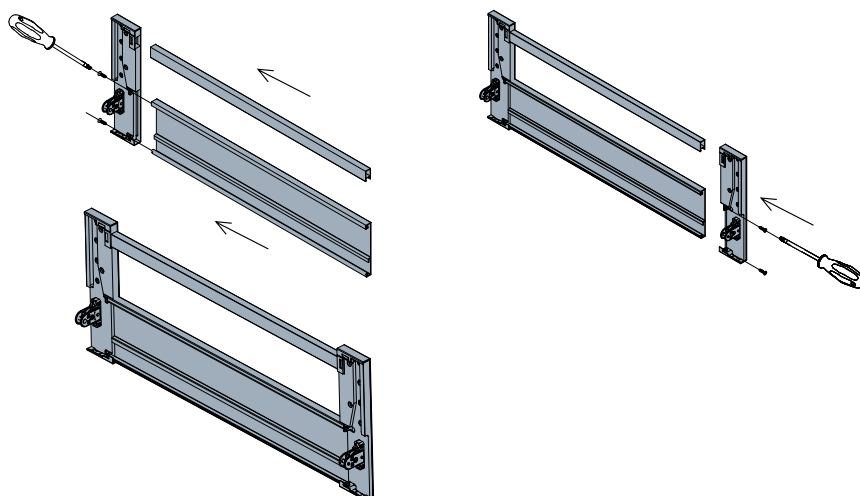
# Accessories Mounting

## Assembly of Inner Drawer Front

DW70



DW145 and DW182  
with bar







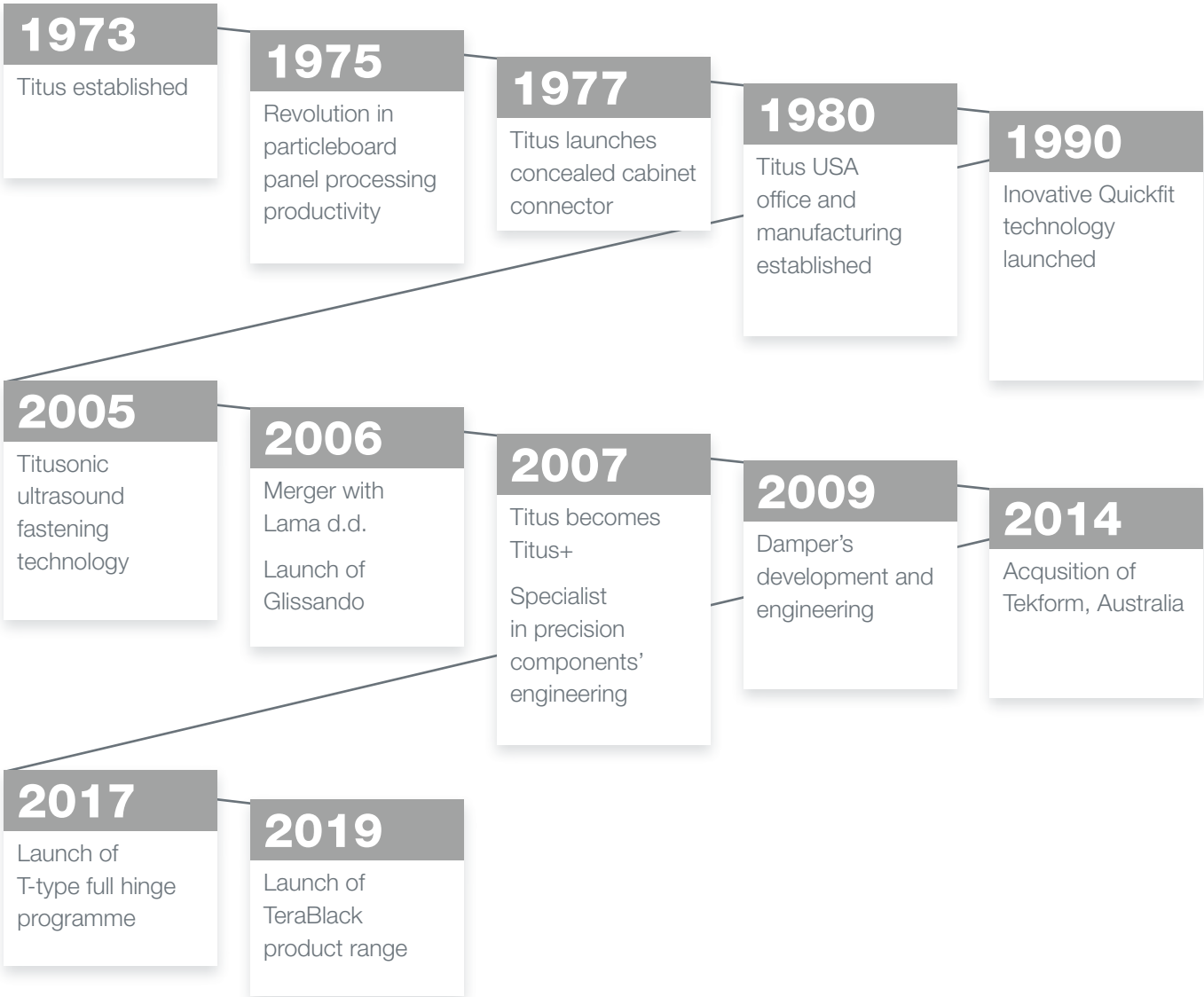


# The Titus Group Profile

Titus focuses on the design, manufacture and distribution of connectors, concealed hinges drawers and soft closing mechanisms in furniture and household appliances.

Titus Group is owned and managed from its headquarters in United Kingdom. We are able to provide products and services to every customer around the world based on manufacturing facilities in Europe, North America, China, SE Asia, Australia and New Zealand.

**Quickfit technology makes Titus the World leader in connectors for RTA furniture**



## Vision

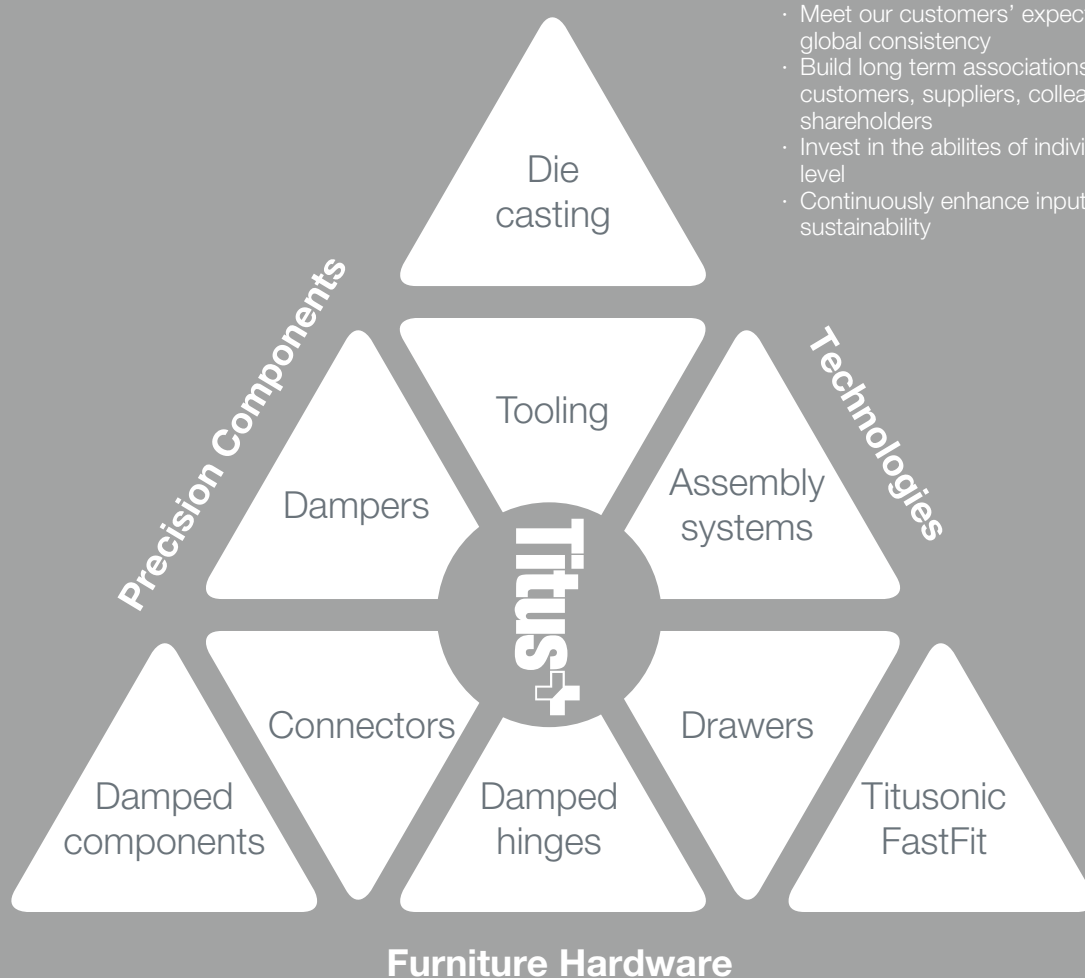
The world's best engineering for precision components

## Mission

To provide manufacturers with components' solutions that improve competitiveness

## Titus Business Philosophies and Principles

- Gain total knowledge of our customers and their markets
- Focus on identifying and creating high volume component niches
- Meet our customers' expectations with global consistency
- Build long term associations with customers, suppliers, colleagues and shareholders
- Invest in the abilities of individuals at every level
- Continuously enhance input efficiency and sustainability



## Furniture Hardware

- Cabinet connectors
- Concealed hinges
- Soft closing systems
- Drawers and drawer systems
- Kitchen accessories
- Furniture locks
- Decorative

## Components

- Dampers
- Precision components

## Technologies

- Automation systems
- Precision castings
- Die cast technologies
- Tooling
- Ultrasound fastening technology
- FastFit technology

# 'Totally Integrated Engineering'

## Product Design

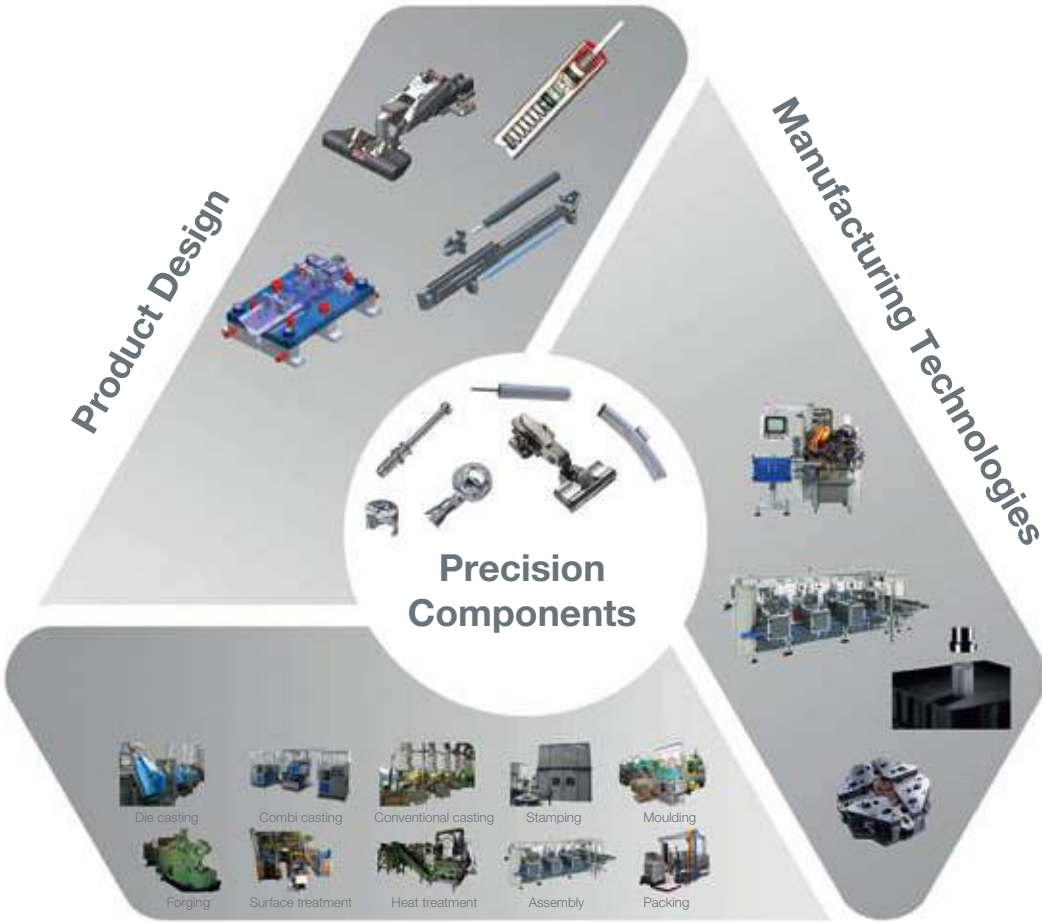
Design and engineering of unique components  
Consistent and repeatable product quality

## Manufacturing Technologies

to improve productivity and product quality

## Manufacturing Operations

A wide array of technologies and services required for high volume production of precision components available in-house



## Manufacturing Operations

## Fittings for purpose

Unique product advantages for better value for money and lower 'total installed cost'

## Innovations that improve

with less parts, less different parts, less preparation actions, faster assembly

## Fast time-to-market

Continuous Improvement

The Titus Group Mission, to improve the competitiveness of our customers, encourages us to continuously improve our products, services, processes and competencies of our employees.

Quality

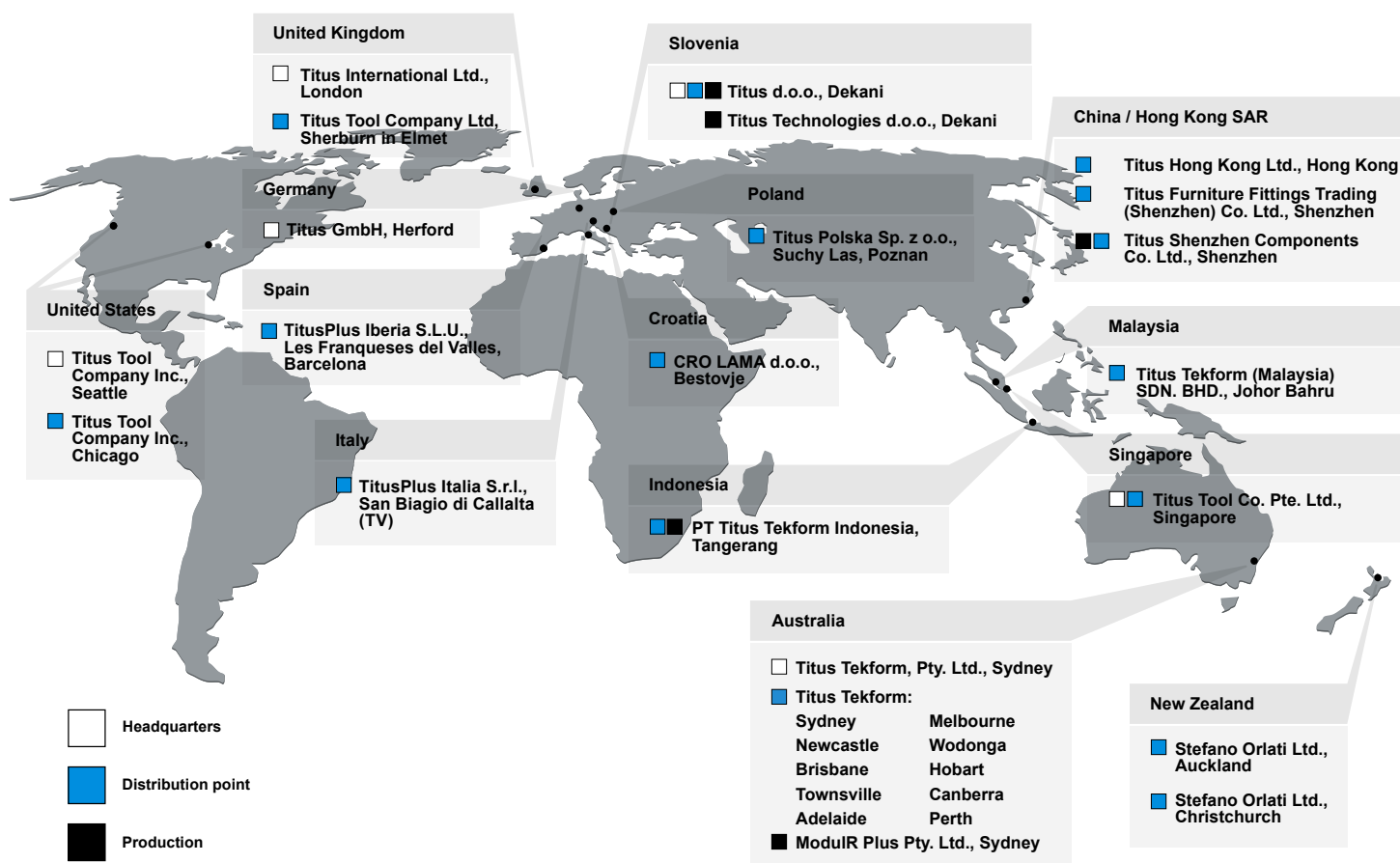
We believe that the Titus Mission is achieved most effectively through the management of our design, manufacturing and service activities in conformance with the ISO 9001 standard for quality management. Quality has a broad meaning for us: it is our guide to the selection of materials, work, processes, internal relations and cooperation with partners.

Products

Our integrated quality system produces technically optimized products of high quality. They are assessed regularly in our own test labs as well as by internationally renowned institutions, such as LGA from Germany, CTBA from France, FIRA from United Kingdom, CATAS from Italy, AIDIMA from Spain, and others.



# Worldwide design, manufacturing and distribution capabilities



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